Plenary talk at the Workshop on Stable Isotopes and Derived Radioisotopes, National Academy of Sciences, Washington, DC, February 3-4, 1982.

NATIONAL USES AND NEEDS FOR SEPARATED STABLE ISOTOPES IN PHYSICS, CHEMISTRY, AND GEOSCIENCE RESEARCH*

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January, 1982

Abstract

Present uses of separated stable isotopes in the fields of physics, chemistry, and the geosciences have been surveyed to identify current supply problems and to determine future needs. Demand for separated isotopes remains strong, with 220 different nuclides having been used in the past three years. The largest needs, in terms of both quantity and variety of isotopes, are found in nuclear physics research. Current problems include a lack of availability of many nuclides, unsatisfactory enrichment of rare species, and prohibitively high costs for certain important isotopes. It is expected that demands for separated isotopes will remain roughly at present levels, although there will be a shift toward more requests for highly enriched rare isotopes. Significantly greater use will be made of neutron-rich nuclides below A=100 for producing exotic ion beams at various accelerators. Use of transition metal nuclei for nuclear magnetic resonance spectroscopy will expand. In addition, calibration standards will be required for the newer techniques of radiological dating, such as the Sm/Nd and Lu/Hf methods, but in relatively small quantities. Most members of the research community would be willing to pay considerably more than they do now to maintain adequate supplies of stable isotopes.

*This work was supported by the Director, Office of Energy Research, Division of Nuclear Physics of the Office of High Energy and Nuclear Physics of the U.S. Department of Energy under Contract DE-AC03-76SF00098.
I. INTRODUCTION

In this document we will enumerate the present and future needs for separated stable isotopes, and the uses to which they are being (or will be) put, in physical and chemical research. Other authors will discuss biomedical, clinical, and industrial uses of stable isotopes. This information is especially relevant now, since problems have recently arisen which are beginning to impact the availability of such isotopes. In particular, supplies of many isotopes separated electromagnetically at the Oak Ridge National Laboratory (ORNL) have been exhausted, costs of new supplies have increased enormously, and the ORNL separators (calutrons) are beginning to feel their age.

Since World War II the basic research community, particularly in the field of nuclear physics, has provided the raison d'être for having a substantial capability to separate isotopes in this country. This is true in the sense that nuclear physicists require a very broad range of separated isotope materials; at one time or another, separated isotopes of nearly all stable elements have been (and continue to be) used in nuclear physics research. Such diverse needs are not surprising, since the particular effects and properties which are of interest to nuclear physicists depend on the specific nucleus being studied, and can change drastically as a result of the addition or removal of even a single nucleon. Thus, investigating nuclear properties without separated isotope materials would be analogous to studying chemical reactions with impure reagents — it becomes difficult, perhaps impossible, to correlate the observed effects with particular properties of the system under study.
[Of course, certain elements are mono-isotopic, but these constitute only 20 of the 280 stable isotopes. Many of them are utilized in physical and chemical research, but they will not be emphasized here since they require no separation. Furthermore, we will not discuss the needs and uses for gaseous isotopes, such as $^3$He, or the relatively common radioactive sources, such as $^{252}$Cf, $^{148}$Gd, $^{57}$Co, $^{22}$Na, etc. These omissions should not be taken to reflect a lack of importance in either case. The use of $^3$He for achieving very low temperatures (<1° K) is an extremely interesting topic, and even the lowly radioactive sources play a critical role in scientific endeavors ranging from undergraduate teaching at one extreme to calibrating detectors for high energy physics experiments and space shots at the other.]

While it is generally true that research scientists require a great variety of separated isotope materials, the quantities used by an individual researcher are rather modest, usually on the order of 10 to 1000 mg per year for each isotope. This is in contrast to the more "applied" uses of separated isotopes, where the tendency is to utilize a relatively few isotopes in rather large quantities. Maintaining a supply of a few high-demand items is clearly a more economical proposition than maintaining many different isotopically separated materials in moderate amounts. This is the problem which the research community is now facing.

To get an overview of the existing situation with regard to usage of stable isotopes by researchers in the United States, a questionnaire (see Appendix A) was sent to more than 1,000 physics and chemistry departments nationally, including both academic institutions and national laboratories. A list of the institutions contacted is provided in Appendix B; the names of those scientists responding to the survey are listed in Appendix C. Altogether, 231 institutions responded to this request for information, and 553 completed questionnaires were returned. Considering the length of the questionnaire, the number of respondents alone speaks eloquently for the importance the research community attaches to having a steady supply of separated isotopes.
Based on the responses, the research areas relevant to this report with significant requirements for separated stable isotopes are:

1. Nuclear Physics/Chemistry
2. Medium Energy Physics
3. Radiochemistry
4. Other Chemistry (Physical, Inorganic, Analytical)
5. Other Physics (Atomic, Solid State)
6. Geosciences

In Sec. II the separated isotope requirements for each of these areas will be indicated, along with examples of the uses to which the material is put. Of necessity, the selection of examples will not be complete, but should at least give some overview of recent work in the various fields. Problems associated with the present supplies of isotopes will be described in Sec. III, and Sec. IV will discuss trends in future requirements in these research areas. Finally, Sec. V will summarize the current study and present conclusions.
II. PRESENT USES AND REQUIREMENTS FOR STABLE ISOTOPES

A. Nuclear Physics

Nuclear physics involves the study of the structure and properties of nuclei, and is aimed at an understanding of the basic force which holds the nucleus together. The nucleus is perhaps the most versatile quantal many-body system available in nature. It exhibits a wide variety of interesting and complex phenomena, ranging from single particle features (shell structure) to collective features (vibrations, rotations).

In the last decade there have been considerable changes in the study of nuclear physics. For example, there has been a shifting emphasis from "light ion" beams ($A < 4$) to "heavy ion" beams ($A > 6$), and also a trend toward higher beam energies. These trends have opened up new vistas in nuclear physics research which are now being exploited. To give an overview of the needs for separated stable isotopes in this field, Table I lists reported usage in the last three years. Most of the isotopes have been used as target materials, although the use of some isotopes for producing beams has been reported. It is expected, however, that the use of isotopically enriched beam materials will increase significantly as the new generation of accelerators comes on the air. [It should be noted here that present machines often use gaseous isotopes, e.g., $^2$H, $^3$He, $^{18}$O, $^{86}$Kr, and $^{136}$Xe, as beams, but these have been omitted from the present survey because they are not electromagnetically separated.]

In the view of this author, the distinction between nuclear chemistry (as opposed to radiochemistry) and nuclear physics is somewhat arbitrary. Physicists, for example, have been known to study the fusion and deeply inelastic scattering processes, and chemists have been known to do DWBA
calculations. For this reason, the examples described below, which typify the uses of stable isotopes in nuclear physics, include topics from what is sometimes designated as nuclear chemistry. The area of radiochemistry is covered separately in Sec. II-C.

**Light Ion Physics**

**High Resolution Work**

Light ion beams, such as protons or deuterons, can be used to measure single-particle properties of nuclei. Because experiments using these beams can be done with very high resolution, a great deal can be learned about the fine details of nuclear level structures. For example, \((p,p)\) resonance experiments have been carried out at the Triangle Universities Nuclear Laboratory with an overall energy resolution of about 400 eV.\(^1\) Such experiments allow observation of various size resonances and determination of proton strength functions. This type of work necessitates the use of very thin and uniform targets. For the work described in Ref. 1, targets of 2 \(\mu g/cm^2\) (on a carbon backing) were employed.

**Polarized Beams**

Reactions of light ions can also be studied with polarized beams of protons or deuterons. In this case the measurements give information about various single-particle or collective states,\(^2\) that is, \(J^\pi\)-values, spins and parities, spectroscopic factors, etc. Particularly in the case of spin determinations, the addition of analyzing power measurements can greatly enhance the sensitivity of the experiment. By making comparisons with theoretical nuclear structure calculations across a range of isotopes, it is possible to understand many details of the nuclear structure, such as the influence of deformation or pairing on level schemes, and whether a particular nucleus is better described as vibrational or rotational. For example, a coupled-channels analysis of polarized deuteron inelastic scattering data on the Ge isotopes (Ref. 2) lends support to theoretical predictions\(^3\) of a change in shape from oblate to prolate in going from \(^{72}\)Ge to \(^{74}\)Ge. Targets for this type of work are usually thicker than those required for
ultra-high resolution work. Typical thickness values would be in the
0.1-1.0 mg/cm$^2$ range. Given the losses in the target preparation process,
the amount of isotopically separated material required would be about
5-50 mg per target foil.

Giant Resonances
The study of giant resonance phenomena gives interesting information
on the collective structure of nuclei. Besides the familiar giant dipole
resonance, evidence has been found in recent years for both giant
quadrupole resonances (GQR) and giant monopole resonances (GMR) via
inelastic scattering of protons and alpha particles.$^4,5$ Observation of the GMR allows
a determination of the compression modulus of nuclear matter (which
depends, in turn, on the nuclear force) if one measures the position of the
resonance over a large mass range. In addition, the influence of deformation
has been elucidated by comparing data from $^{144}$Sm and $^{154}$Sm.$^5$ The GMR
apparently splits into two components in the deformed nucleus ($^{154}$Sm), one
component being degenerate with the nearby GQR. One puzzling feature of
the present data is the apparent absence of the GMR in lighter nuclei,
$A \leq 90$. This aspect will be pursued in future work. Because the widths of
the giant resonance states are large (several MeV), there is no particular
advantage to thin targets. Target thickness values of 2-10 mg/cm$^2$ are not
unusual in these experiments, leading to requirements for enriched materials
of as much as 500 mg per target foil.

Exotic Nuclei
An area of light ion induced reactions which depends critically on the
availability of separated isotopes is that involving the production of nuclei
far from the valley of beta stability. Mass measurements of such exotic
nuclei may be used to test predictions of various theoretical models, e.g.,
that of Garvey-Kelson$^7$ or the extensive shell model calculations of Cole
et al.$^8$ As might be expected, most models predict the ground state masses
of known nuclei reasonably well, but their predictions tend to diverge as one
goes farther from stability.$^9,10$ Experimentally, one finds that the cross
sections for reactions leading to exotic nuclei are small, and that reactions
on isotopic target impurities often lead to considerably higher cross sections (and considerably less negative Q-values), potentially eliminating the ability to observe the more interesting rare nuclei. For example, the "uninteresting" reaction $^{64}$Ni($^8$He,$^8$He)$^{60}$Ni has a Q-value of -31.8 MeV and a cross section of about 30 nb/sr, while the corresponding values for the $^{58}$Ni($^8$He,$^8$He)$^{54}$Ni reaction, which leads to an essentially unknown nucleus only two neutrons removed from doubly-magic $^{56}$Ni, are -50.2 MeV and 0.5 nb/sr, respectively. Existence of a significant $^{64}$Ni impurity in the target used by Tribble et al. would have made the measurement impossible.

Work of this type also allows the observation and mass measurement of complete isospin multiplets, and provides information on the possible existence of high-order charge-dependent forces in nuclei. Although evidence for such forces has been seen in very light systems (where some members of the multiplet are unbound to particle decay), recently completed measurements of the A=36 isospin quintet indicate no evidence for deviations from the simple quadratic form of the Isobaric Multiplet Mass Equation when all members of the multiplet are bound against isospin-allowed particle decay.

Choice of a target thickness for this category of experiments requires making a compromise between the opposing requirements of good energy resolution (favoring thin targets) and adequate counting rates (favoring thick targets). In practice, the tendency is to favor the latter requirement, since poor resolution data are clearly better than no data at all. Typical targets would have a thickness of 0.2-2.0 mg/cm$^2$ and would require about 10-100 mg of enriched material for each foil. Even more critical for this work, of course, is the need for highly enriched materials, usually of the low abundance isotopes on the neutron-poor and neutron-rich extremes of the isotope distribution.

**Heavy Ion Physics**

**Deeply Inelastic Scattering**

One field of research specific to heavy ions is the study of the deeply inelastic scattering (DIS) process. This process involves the relaxation or
equilibration of a number of degrees of freedom, such as the mass distribution and the kinetic energy. Many researchers worldwide are seeking to determine the mechanism and time scale of the DIS process, and to understand the magnitude and alignment of the angular momentum transferred during the reaction and the nature of the de-alignment that occurs with increasing contact time (increasing kinetic energy loss) between the fragments. Observation of the angular correlation of fragments from the sequential fission of the recoiling target-like nucleus has shown\(^\text{16}\) that the angular momentum transfer to the target fragment in DIS of \(^{86}\text{Kr} + ^{209}\text{Bi}\) or \(^{238}\text{U}\) is quite large, \(J \approx 40 \hbar\), and that the alignment is also quite high, \(P_z \approx 0.85\). Experiments on similar systems which include detection of emitted neutrons have shown\(^\text{17-19}\) that the kinetic energy damping and the neutron-proton ratio equilibrate very rapidly, in about \((5-10) \times 10^{-22}\) sec.

Targets for these experiments are generally about 0.1-0.5 mg/cm\(^2\) and require about 5-25 mg of material for each foil. For experiments where only light particles are of interest, thicker targets (1-2 mg/cm\(^2\)) are usable, provided they can survive the heating due to the beam without melting.

**Anomalous Large Angle Scattering**

One of the more interesting phenomena discovered in recent years is the so-called Anomalous Large Angle Scattering (ALAS) seen in certain heavy ion systems. Although qualitatively similar behavior had been observed in the scattering of very light heavy ion systems, e.g., \(^{16}\text{O} + ^{12}\text{C}\), in which exchange effects might be expected to play a role, its appearance in heavier systems, such as \(^{16}\text{O} + ^{28}\text{Si}\) (Ref. 21) and \(^{12}\text{C} + ^{28}\text{Si}\) (Ref. 22), was unexpected. The ALAS phenomenon, which also manifests itself in excitation functions,\(^\text{22,23}\) seems to fall outside the standard optical model description of elastic scattering.\(^\text{24}\) Structure effects are clearly important here, since the addition of a single nucleon to the lighter fragment, i.e., \(^{13}\text{C} + ^{28}\text{Si}\), is enough to completely damp out the oscillations.\(^\text{22}\) On the other hand, adding one or two nucleons to the heavier fragment, e.g., \(^{16}\text{O} + ^{29}\text{Si}\) or \(^{16}\text{O} + ^{30}\text{Si}\), reduces the cross sections by a factor of about 5, but does not eliminate the structure.\(^\text{25}\) The most recent results\(^\text{25}\) suggest that the structure begins to disappear beyond about \(E_{\text{c.m.}} = 45\) MeV, but this cannot
be concluded firmly without higher energy data. Although various attempts have been made to explain the existing data, it cannot as yet be said to be fully understood.

In this type of experiment, much of the "back angle" data are actually measured with reverse kinematics at forward angles, i.e., a beam of $^{28}\text{Si}_{\alpha}$ on a target of $\text{Al}_2\text{O}_3$. Because of the requirement for rather good energy resolution, targets are usually fairly thin, about 0.1 mg/cm$^2$. Thus, only 5 mg of enriched material might be needed for each target. On the other hand, a separated isotope beam might require several grams of material.

Fusion

There have been extensive studies of the energy dependence of the fusion process in the lighter heavy ion systems. In certain systems composed of "alpha-particle" nuclei, such as $^{16}\text{O} + ^{12}\text{C}$, unexpected oscillations have been observed$^{26}$ in the fusion cross sections in the energy region where they begin to deviate markedly from the reaction cross section. Other nearby systems, such as $^{18}\text{O} + ^{12}\text{C}$ and $^{19}\text{F} + ^{12}\text{C}$, however, do not show such behavior$^{27}$ and seem to have a very smooth energy dependence to the fusion cross sections. It is now known$^{28}$ for $^{16}\text{O} + ^{12}\text{C}$ that most (>80%) of the fusion cross section goes into just three products, $^{20}\text{Ne}$, $^{23}\text{Na}$, and $^{24}\text{Mg}$, and that the oscillations appear in all channels, but mainly in the $^{20}\text{Ne}$ channel. Also, measurements using gamma-ray detection techniques indicate$^{29}$ that, in contrast to Ref. 27, the $^{18}\text{O} + ^{12}\text{C}$ system does show oscillations, albeit considerably weaker ones than those seen in the $^{16}\text{O} + ^{12}\text{C}$ system. Evidence on whether the structures observed in the fusion cross sections correlate with those seen in elastic scattering is presently contradictory.$^{26,28}$ It does seem clear, however, that a full understanding of the phenomenon will require careful studies in nearby systems.

In determining fusion cross sections directly by detecting evaporation residues, the energies of the outgoing fragments are not very high, and the cross sections are reasonably large. Moreover, the search for structure in the fusion excitation functions requires that the thickness of the target (in terms of energy loss and straggling) be small compared with that of the structure being investigated. These aspects dictate very thin targets
(<0.1 mg/cm²) for the type of measurements reported in Refs. 26-29, with a corresponding requirement of less than 5 mg of material for each target. In heavier systems, on the other hand, there appears to be no structure, and the laboratory energies of the recoiling fragments are reasonably high. Thus, in these cases somewhat thicker targets, say 0.5-1.0 mg/cm², are often acceptable; this means that 25-50 mg of enriched material are needed for each target foil.

Another area of research related to the study of the fusion process involves the question of "complete" versus "incomplete" fusion. At high bombarding energies, Zolnowski et al. have observed a considerable number of forward-angle, high-velocity alpha particles which are in coincidence with fusion-like processes. Even in very heavy systems there are observations of considerable emission of forward-peaked protons and alphas which appear in coincidence with fission fragments. The observation in heavy systems of \( L_{\text{crit}} \) values for fusion which substantially exceed the \( L \) value for which the liquid drop model predicts the fission barrier to vanish may be related to angular momentum removal by these fast particles. It has been demonstrated in at least one case that the fast alpha particles emitted during incomplete fusion reactions do tend to come selectively from the higher partial waves. In any case, if the suggestion that these particles are emitted very early in the reaction process turns out to be correct, they will provide an important probe of this interesting stage of the interaction between two heavy ions.

The study of incomplete fusion described in Ref. 30 is carried out by measuring alpha particles in coincidence with gamma rays. For these measurements the target thickness is generally not a limitation, and thickness values in the range of 0.5-5.0 mg/cm² have been utilized. This corresponds to about 25-250 mg per target.

High Spin States

One of the special features of heavy ion projectiles is their ability to impart considerable angular momentum to a nucleus, via either \((HI,xn)\) reactions or Coulomb excitation. In several rare earth nuclei, \((HI,xn)\) reactions have shown that there is an anomalous increase in the moment of
inertia that occurs at about the $I=12$ level; this phenomenon is called "backbending." It is explained in terms of the crossing of the ground state band by another even-parity band with a higher moment of inertia. This idea has been nicely demonstrated recently for the nucleus $^{164}_{\text{Er}}$ by Kistner et al.\textsuperscript{34} and by Yates et al.\textsuperscript{35} Using both $(\text{HI},\text{xn})$ and Coulomb excitation techniques, Yates et al. were able to follow the ground band sequence to $I=22^+$ and also to locate an even-spin "superband" with a large moment of inertia which crosses the ground band at $I=12^+$ as well as two other bands (one positive and one negative parity) which also have large moments of inertia. Experiments of this type provide very detailed tests of nuclear structure models such as the rotation alignment model\textsuperscript{36} or the Coriolis anti-pairing model.\textsuperscript{37}

Another feature of heavy ion reactions important for nuclear structure study is their ability to impart considerable linear momentum (recoil velocity) to the final system. To take advantage of this aspect, Andrews et al.\textsuperscript{38} have studied continuum states in rare earth nuclei by means of Coulomb excitation experiments with $^{86}_{\text{Kr}}$. If the products recoil out of the target into a polarized ferromagnetic medium, they experience a very large transient magnetic field ($\sim 4000$ T) which allows determination of g-factors of states having sub-picosecond lifetimes. In studying the Coulomb excitation of $^{160}_{\text{Dy}}$ and $^{170,174}_{\text{Yb}}$, for example, Andrews et al. showed that the g-factors decreased at higher spin values, suggesting a weakening of neutron pairing relative to proton pairing.

All of the experiments discussed in this subsection involved detection of gamma rays. For this reason, the targets can be reasonably thick. A typical target thickness for a Coulomb excitation experiment would be about 1 mg/cm$^2$ (requiring about 50 mg of enriched material), while for the $(\text{HI},\text{xn})$ experiments targets of 5-50 mg/cm$^2$ have been employed (requiring 250-2500 mg of material per target).

**Exotic Nuclei Revisited**

The availability of heavy ion projectiles has considerably enhanced our ability to produce and study nuclei far from stability, and thus provides an opportunity to observe nuclei under very unusual conditions. Because of the
wide variety of products which can be formed in a given reaction, such
studies frequently employ on-line isotope separators, such as UNISOR, Tristan, RAMA, etc. A typical target thickness here would be
1-3 mg/cm$^2$, corresponding to about 50-150 mg of material. (A recent
survey of developments in this field can be found in the proceedings cited in
Ref. 39.) Many interesting nuclear properties can be observed in this
fashion, e.g., coexistence between spherical and deformed shapes, existence
of triaxial shapes, etc. These properties are best elucidated by following
the systematic trends of particular levels across a series of isotopes, e.g.,
$^{187-201}$Tl. In addition to the normal spectroscopic techniques, it is also
possible to use the mass-separated beams to measure hyperfine splittings
and isotope shifts, which will yield information on spins and rms charge radii
for nuclei heretofore inaccessible. This topic will be discussed in Sec. II-D
below.

The deeply inelastic scattering process discussed earlier can also be
used as a means to produce exotic nuclei. It has been shown that the
yield of projectile-like fragments can be explained in terms of a statistical
transfer of particles between the target and projectile while the two are in
contact, followed by a statistical evaporation of light particles from the
highly excited primary projectile-like nuclei. As a result, several groups
have demonstrated that choosing a neutron-rich target can lead to
production of exotic nuclei, such as $^{41}$Cl, $^{53}$Sc, and $^{55}$Ti, with cross sections
of 0.1 to 1.0 mb. A target thickness of about 0.5-1.0 mg/cm$^2$ (requiring
25-50 mg of material) is typical for this type of experimental work.

Another worthwhile technique for the study of exotic nuclei employs
the fragmentation of relativistic heavy ion projectiles. Westfall et al. produced 14 new nuclides, $^{22}$N, $^{26}$F, $^{33,34}$Mg, $^{36,37}$Al, $^{38,39}$Si, $^{41,42}$P,
$^{43,44}$S, and $^{44,45}$Cl, by looking at projectile fragments at 0° arising from
interactions of $^{48}$Ca + $^9$Be at a calcium beam energy of 212 MeV/A. Given
the availability of suitably enriched isotopes, there is no reason to believe
this technique would not work equally well with a beam of, say, $^{96}$Zr or
$^{100}$Mo. The thickness of the $^9$Be target (900 mg/cm$^2$) was of secondary
importance in this experiment, since the beam was the actual source of the
interesting reaction products. The amount of source material required for a
\(^{48}\)Ca beam is about 0.5 g of enriched material for each electrode (3 are available). Fortunately, it is possible to recover roughly 80\% of the unused material from the ion source parts. For the experiment described in Ref. 48, the estimated use rate of \(^{48}\)Ca was about 10 mg/day prior to recovery, or a net usage of about 2 mg/day.

**Neutron Physics**

**Radiative Capture**

The study of nuclear structure with slow neutrons is one of the oldest branches of nuclear physics. Many early experiments were accomplished with neutrons from Ra-Be sources, but modern work takes advantage of the high neutron fluxes available at research reactors, such as the High Flux Beam Reactor at Brookhaven National Laboratory. A major use of reactor neutrons is for radiative capture, i.e., the study of \((n,\gamma)\) reactions\(^{49,50}\) using thermal or epithermal neutrons. Compared with most other types of nuclear physics experiments, targets for radiative capture can be quite thick: 5-10 g of enriched material are often required. [Fortunately, however, these samples are used with low beam intensities which do not cause significant activation. Thus, the required isotopes can sometimes be borrowed from the Loan Pool at ORNL.]

One virtue of radiative capture (in contrast to charged-particle) work is its non-selectivity\(^{51}\) - essentially all nuclear levels with spins close to that of the capturing state are populated. Thus, radiative capture reactions allow sensitive tests of various nuclear models by making it possible to observe many of the rotational bands in nuclei\(^{52}\) (and sometimes the transitions between them) as well as such quantities as E1 and M1 \(\gamma\) photon strength functions in a wide range of nuclei.\(^{49,53}\) Experiments can be done with very high precision by detecting the emitted gamma rays with a curved crystal spectrometer rather than a Ge(Li) counter. Also, knowledge of transition multipolarities can be greatly extended by measurements of conversion electrons with a suitable spectrometer.\(^{53}\) In high precision gamma ray work it is necessary to use much smaller samples, i.e., several milligrams rather than several grams, in order to prepare small, intense sources for the
spectrometer. These experiments are usually carried out with an in-pile target in order to maintain acceptable rates.

An example of the structure information which can be obtained via radiative capture is given in Ref. 51. In this experiment, levels of $^{109}$Pd were investigated to locate the $g_{7/2}$ and $h_{11/2}$ neutron strength. Earlier $(d,p)$ experiments had indicated that, contrary to shell model expectations, the $g_{7/2}$ orbital in $^{109}$Pd was nearly empty, while the normally higher lying $h_{11/2}$ orbital was nearly full. Casten et al. have resolved this question by demonstrating that many of the $7/2^+$ assignments in the earlier work were incorrect. After making appropriate modifications to the previously reported spectroscopic factors, the apparent discrepancy was eliminated.

Besides the uses of separated stable isotopes for target materials, several particular isotopes are used for other special purposes. One example is the use of $^6$Li and $^{10}$B as neutron attenuators; this requires several kilograms of each isotope. Another example is the use of $^{45}$Sc and $^{56}$Fe as neutron energy filters. Because of destructive interference between the s-wave resonance and potential scattering amplitudes, each of these isotopes has a particular energy region ($1.95 \pm 0.5$ keV and $24.3 \pm 1$ keV for Sc and Fe, respectively) where the total neutron cross section has a sharp minimum. In this region a more or less monoenergetic flux of neutrons is transmitted. About 10 kg of $^{56}$Fe were needed to build the neutron filter at BNL. The year the material was obtained from ORNL it put the basic research community back into the big leagues of isotope usage - but only temporarily!

**Neutron Scattering and Total Cross Sections**

Nuclear deformations can be observed by looking at either the charge distribution or the matter distribution. (In principle, these need not be the same.) Neutrons can serve as an effective probe of the matter deformation of nuclei (as opposed to the charge deformation, which can be studied via electron scattering) by measurements of elastic and inelastic scattering and also total cross sections. Shamu et al. have made a detailed study of deformation effects in various pairs of rare earth nuclides, such as $^{148,154}$Sm, over the energy range from about 1-14 MeV. (In each case about 40 g of isotopically enriched material was used as a target.) They found
rather marked effects (as much as 10%), which are quite accurately reproduced with coupled-channels calculations where the influence of the first $2^+$ state is explicitly included. The calculations also shed light on the question of whether a rotational or vibrational coupling scheme gives the more appropriate description of the nuclei studied. Thus, it has been nicely demonstrated that neutron total cross section and scattering measurements offer a very precise means of studying deformations of the matter distributions of nuclei.

**Electromagnetic Interactions**

**Electroexcitation**

Electron scattering can be utilized to gain a better understanding of various aspects of nuclear sizes and nuclear structure. One example is the search for giant multipole states. We have already discussed the ability of light ion inelastic scattering to locate such states, but inelastic electron scattering can also be used for this purpose. With light targets, electron scattering experiments are quite sensitive to the distribution of quadrupole as well as dipole strength. In $^{24}$Mg, for example, all of the GQR strength was observed in the $(e,e')$ reaction at energies from 100-200 MeV, while only about 50% of the strength was found using inelastic alpha-particle scattering. Determining the spreading of the E2 strength will ultimately allow a sensitive test of nuclear structure calculations in this mass region.

Single-particle transitions are also well identified in $(e,e')$ experiments in light nuclei. Using 70-340 MeV beams from the Bates Linear Accelerator, Hicks et al. studied the $^{27}$Al$(e,e')$ reaction and were able to distinguish the character of the "particle" states (configurations based on excitation of an sd-shell particle into the fp-shell) from the "hole" states (configurations based on a lp-shell hole in a $^{28}$Si core) via the different form factors for the electroexcitation. Comparisons with both strong- and weak-coupling models indicate that neither is entirely satisfactory in explaining the spectrum of the negative-parity levels in $^{27}$Al. Here too, moderately thick targets, 10-50 mg/cm$^2$, are employed; the corresponding requirement for separated isotopes would thus be about 500-1000 mg per target.
Photonuclear Reactions

Photonuclear reactions allow study of the decay properties of the GDR in heavy nuclei, including photoneutron emission and photofission,\textsuperscript{57} because photons are most strongly absorbed into this "state." From the total photoabsorption cross sections, values for the axis ratio of deformed heavy nuclei can be determined or, equivalently, the deformation parameter $\beta_2$ or intrinsic quadrupole moment. The values obtained in Ref. 57 by this means agree well with values derived by other techniques. In addition, data on the relative amounts of first- and second-chance fission could be obtained; this separation may aid substantially in our understanding of the details of the fission process. Sample sizes used for these experiments ranged from 20 to nearly 300 g.

In light nuclei, it is possible to observe photoneutron emission from many low-lying states reached via E1, M1, or E2 photoexcitation. Holt et al.\textsuperscript{58} have studied this process with a $^{13}$C target and determined the ground state radiative widths based on a multilevel, multichannel R-matrix analysis. Surprisingly, the results for the strongly interfering E1 excitations at 7.69 and 8.19 MeV agree well with simple weak-coupling wave function predictions but disagree with more sophisticated shell-model calculations. The targets employed in studies such as this can be quite massive; that used in Ref. 58, for example, was about 40 grams.

Photon Scattering

The measurement of elastically and inelastically scattered photons can also provide valuable information on nuclear properties. Compared with scattering of charged particles, photons have the advantage of interacting with nuclei in a well-known fashion, undisturbed by Coulomb effects. Measurements of photon scattering angular distributions allow a determination of the strength distributions for low-multipole giant resonances (E1, M1, E2).\textsuperscript{59} In a recent experiment, Bowles et al.\textsuperscript{60} used nearly monochromatic photons to measure both elastic and inelastic photon scattering to the GDR region of $^{52}$Cr, $^{60}$Ni, and $^{92,96}$Mo, and have compared their results to a model which calculates photon decays of the GDR including coupling to the low-lying quadrupole states. Strengths of the inelastic scattering to the $2^+$
levels in these nuclei are at least qualitatively reproduced by the model, but it was found necessary to include an additional isospin splitting of the GDR in the calculations in order to obtain detailed agreement with the data. Here too, targets of several tens of grams can be conveniently employed.

Weak Interactions

Double Beta Decay

Moe and Lowenthal\textsuperscript{61} are pursuing an experimental hunt for double beta decay in $^{82}$Se. They hope to find direct evidence for this process, either with or without neutrino emission. The choice of $^{82}$Se was based on its very favorable decay energy (3 MeV), its chemical stability in elemental form, and existing geochemical evidence for a half-life for double beta decay ($\sim 10^{20}$ years) which is within the range of a direct measurement. Using 38 grams of 97% enriched $^{82}$Se, a target was fabricated which can be viewed by a cloud chamber. Based on the observation of 20 double electron events which had an energy and angular distribution consistent with the process of double beta decay with neutrinos (and which did not appear to be caused by background events), Moe and Lowenthal feel they have obtained suggestive, but not conclusive, evidence for this process. The tentative half-life based on the present observations is about $1 \times 10^{19}$ years. Improved experiments are under way to obtain more definitive results.

B. Medium Energy Physics

Medium energy physics is an extension of lower energy nuclear physics into a regime where meson production becomes significant. One of the important topics being studied is that of the matter distributions in nuclei. (High energy electron scattering does a good job of providing information on the proton distributions in nuclei but provides relatively little sensitivity to the neutron, or matter, distributions.) A strongly interacting probe seems to be most suitable for investigating the neutron distribution in nuclei. In fact, it appears that pions may be an excellent choice for this task. The reason is that, in the energy region near the (3,3) resonance, the scattering of
negative pions is much more sensitive to neutrons than to protons -- a
unique feature among strongly interacting probes. Hopefully, the interaction
of pions with nuclei will ultimately provide information not only on nuclear
sizes but also on the equation of state of nuclear matter, pion condensation,
etc.

At existing medium energy accelerators, e.g., the Los Alamos Meson
Physics Facility (LAMPF), the fluxes of $\pi^+$ and $\pi^-$ beams are still rather
modest ($\sim 10^8$/sec and $\sim 10^7$/sec, respectively) compared with typical nuclear
beams, and the beam spot sizes can be fairly large. For these reasons, the
amount of target material required for a medium energy physics experiment
is generally considerably larger than that required for most nuclear physics
work. Typical target thicknesses for the experiments described in this
section are in the range of 100-1000 mg/cm$^2$, compared with a value of
more like 1 mg/cm$^2$ in the majority of the work described in Sec. II-A. The
use of separated isotope materials in medium energy physics for the past
three years is shown in Table II. Although the variety of isotopic species is
presently much less than for nuclear physics (cf. Table I), the amount per
sample is usually in the range of 10-100 grams. Note also that for those
elements which are presently required, there is generally a need for a wide
range of isotopes. This has to do with the fact that, at the present stage
of development, it is often prudent to compare data from several isotopes in
order to determine the requisite nuclear structure information in the most
model-independent fashion. Several examples of this approach will be
discussed below.

**Proton Scattering**

**Neutron Density Determination**

Elastic scattering of medium energy protons ($E_p \sim 1000$ MeV) is a
powerful technique for investigating the matter distribution of nuclei. Such
investigations give important information which may be compared with
theoretical nuclear structure determinations of ground state matter densities,
such as those from Hartree-Fock calculations. A group at LAMPF, for
example, has recently completed a study of the $p + ^{208}$Pb system at
They analyzed their data in terms of a spin-dependent optical potential formalism which uses on-shell proton-nucleon scattering amplitudes as its basic input and treats the target protons and neutrons independently. Hoffmann et al.\textsuperscript{62} used a three-parameter Gaussian form for the neutron density in \(^{208}\text{Pb}\) and took the proton density from existing electron scattering data, as described in Ref.\textsuperscript{63}. A careful error analysis, including both experimental errors and uncertainties related to the choice of nucleon-nucleon scattering amplitudes, indicated that the neutron density is determined very well from about 3.5 to 9.0 fm, and that the rms neutron radius in \(^{208}\text{Pb}\) is 5.593 fm, or 0.14 ± 0.04 fm larger than the corresponding proton radius.

A similar analysis was carried out in Ref.\textsuperscript{64} for the \(40\)Ca isotopes. In that case, it was found that the absolute values for the neutron radii in the various isotopes depend markedly (\(\sim\) 0.2 fm) on the input scattering amplitudes chosen. On the other hand, the relative differences in the neutron radii between isotopes were essentially independent of the choice of scattering amplitudes and were therefore greatly superior in terms of a meaningful comparison with theory. A study by Ray et al.\textsuperscript{64} indicated that Hartree-Fock calculations do a good job of predicting the relative neutron radius changes with respect to \(^{40}\text{Ca}\) for all the isotopes except \(^{48}\text{Ca}\), whose neutron skin is not as thick as had been predicted. Targets used for these experiments ranged in thickness from 20 mg/cm\(^2\) at forward angles to 150 mg/cm\(^2\) at backward angles.

**Pion Induced Reactions**

**Pure Proton and Neutron Transitions in Nuclei**

In pion scattering from free nucleons near the (3,3) resonance, the ratio of \(\pi^-\) to \(\pi^+\) cross sections is about 1/9 for protons and 9 for neutrons. In studies of \(\pi^-\) and \(\pi^+\) scattering leading to collective states in even-even nuclei, however, the observed ratios are close to unity, presumably reflecting the more or less equal contributions of proton and neutron excitations. In contrast to these results, two recent studies of \(\pi^+\) and \(\pi^-\) inelastic scattering from \(^{13}\text{C}\) at 162 MeV\textsuperscript{65} and 180 MeV\textsuperscript{66} have located a state at 9.5 MeV.
with a strong enhancement in \( \pi^- \) scattering and another state at about 16 MeV with strong \( \pi^+ \) enhancement. Compared with free-nucleon values, the enhancement of the 9.5 MeV state is essentially consistent with a pure neutron excitation, while the state at 16 MeV is consistent with a pure proton excitation. Several lower-lying states which are thought to be mainly single-neutron configurations do not show much enhancement, which suggests that they may be significantly admixed with proton particle-hole components. These data are an encouraging sign that pion scattering will become an increasingly important tool in the study of nuclear structure.

This comparison technique was recently extended\(^6\) to pion scattering from a \( ^{14}\text{C} \) target, with even more striking results. In this case, enhancement factors even larger than the free-nucleon estimate of 9 were found for several states. Preliminary analysis indicates that this can be explained in terms of destructive interference between the proton and neutron components of certain 2-hole and 2-particle-4-hole configurations in the wave functions.

As mentioned earlier, the low beam intensities available for these experiments dictate thick targets. For the work described in Ref. 65 the 99% enriched \( ^{13}\text{C} \) target had 72.5 g of material, while 9 g of \( ^{14}\text{C} \) was used for the experiment described in Ref. 67.

**Pion Charge Exchange**

Analog states in nuclei, where all quantum numbers are the same except for the isospin, have been known and studied for many years.\(^6\) Recently, Baer et al.\(^6\) have investigated the \(( \pi^+, \pi^0)\) reaction on a variety of targets, ranging from \( ^7\text{Li} \) to \( ^{208}\text{Pb} \), at a pion energy of 98 MeV. In each case a very strong peak was observed in the \( \pi^0 \) spectrum at precisely the energy expected for the analog state. Calculations are under way to use such states to obtain more information on the isospin-dependence of various higher-order terms of the pion-nucleus interaction responsible for their production. Because of the low \( \pi^0 \) production rate, exceedingly thick targets, ranging from 500-1200 mg/cm\(^2\), were used for this experiment.

Several other groups\(^7\) have been studying the pion double charge exchange (DCX) reaction \(( \pi^+, \pi^-)\). This process can probe high isospin
states and can be used to produce exotic nuclei. In a simple picture, it would be expected that this reaction would populate mainly the analog state in the final nucleus. However, the data of Seth et al. for the reaction $^{18}$O($\pi^+,\pi^-)^{18}$Ne show that the non-analog $^{18}$Ne($2^+$) state is populated with the same intensity as the analog transition to the ground state. In addition, they found that they could not fit their angular distribution for the $^{13}$Ne(g.s.) with any of the existing reaction theories for the DCX process. Fortunately, the same process, when studied at a higher beam energy of 292 MeV, does appear to exhibit the expected selectivity. Thus, it appears that the DCX reaction will be extremely useful for locating $^\pi + 2^+$ analog states in nuclei. For these difficult experiments, targets as thick as 900 mg/cm$^2$ have been employed.

X-Ray Studies

Nuclear Charge Distributions

It is by now well known that x-ray measurements of muonic atoms can provide very sensitive information on the nuclear charge distribution, including in some cases both static and dynamic quadrupole moments. Powers et al. have studied muonic x-rays (transition energies and hyperfine splittings) in the whole series of isotopes $^{144,147,148,149,150,152,154}$Sm and analyzed their data in terms of a deformed Fermi distribution for the charge density of each isotope. They found that such an analysis must take into account the possibility that the nucleus will be excited during the course of the muon cascade; due to its large deformation, the probability that $^{154}$Sm will be raised to its $2^+$ first-excited state is nearly 40%. This excitation shifts the position of the $1s$ atomic level by more than 1 keV. In terms of equivalent charge radii, Powers et al. found that the change from $^{144}$Sm to $^{154}$Sm is 0.19 fm, a result which agrees well with other methods of determining this quantity.
Pion-Nucleus Potential

Although the bound atomic pion is not especially useful as a probe of nuclear charge distributions (due to the fact that it interacts via the strong force as well as the well-understood electromagnetic interaction), it offers the possibility of determining some of the properties of the pion-nucleus interaction potential. This can be done by choosing "reference" nuclei for which the charge distribution is already well known from electron scattering and/or muonic atom results, and for which the neutron density is calculable from a good model, such as Hartree-Fock. Powers et al. have used the isotopes of even-even nuclei with \( 6 \leq Z \leq 16 \) for this purpose. A phenomenological potential was obtained from these data by fitting the x-ray results using the Klein-Gordon equation along with a complex optical potential of the type suggested by Ericson and Ericson. Experiments were performed on a series of "test" nuclei, \( {}^{40,42,43,44,48}\text{Ca} \) and \( {}^{46,48,50}\text{Ti} \), to see if the empirical potential parameters derived from the reference nuclei would lead to a correct determination of neutron distributions in the test cases. Since the stopped pion rate was very low, \( 5 \times 10^{-6}/(\text{g/cm}^2)\)-sec, target materials ranged from 2.5 to 14.7 g samples. Data were obtained with a Ge(Li) detector for both transition energies and widths for the 3d to 2p transitions in the Ca and Ti isotopes. At least for these cases, the empirical potential leads to reasonably good agreement for the neutron radius shifts compared with determinations by other techniques (e.g., Ref. 64). If the potential parameters can be fixed in other mass regions, the technique of using pionic atoms for information on the neutron distribution can be extended.

C. Radiochemistry

The question of what topics qualify as "radiochemistry" in the context of stable isotope usage is somewhat fuzzy, since techniques involving radiochemical methods have found wide applicability in many areas of research. Radiochemistry will be used here to mean those areas of nuclear chemistry which utilize chemical techniques for at least a part of their research effort. The topics to be covered here include transactinide
chemistry, fission studies, high energy spallation reactions, and the search for superheavy elements. Nuclear or radiochemical techniques used in the study of other types of physical and chemical problems (e.g., Mössbauer spectroscopy and perturbed angular correlations) will be covered in Secs. II-D and II-E.

Table III shows the use of stable isotopes in radiochemistry over the last three years. Compared with Tables I and II, the distribution of isotopes in Table III tends to be somewhat more concentrated in the high mass half of the periodic table.

Heavy and Superheavy Elements

Transactinide Chemistry

One important area of radiochemical work involves the study of the chemical properties of transactinide elements. Such information can be valuable in making a determination of the atomic number of an unknown radioactive species, as well as for establishing the chemical behavior of yet-to-be-discovered heavy elements (see below), where a chemical separation might be a necessary means of identification. In practice, such studies are becoming more difficult both because of short half-lives for many newly discovered heavy nuclides and because of exceedingly small production cross sections.

The chemistry of element 104, for example, has been studied to see if it behaves (as predicted) as a chemical homolog of Group IV-B elements Zr and Hf. The isotope $^{261}\text{[104]}$ was produced in the reaction $^{248}\text{Cm}(^{18}\text{O},5\text{n})$ using a (degraded) beam energy of 98 MeV. Because the half-life of this nuclide is only 65 seconds, a computer-controlled fast chemistry apparatus was employed; this device allowed a repetitive chemistry experiment to be done every three minutes. To ensure that the behavior of element 104 was similar to that of Hf, a $^{181}\text{Hf}$ tracer was used in some of the chemistry runs. In spite of detecting only 6 atoms of $^{261}\text{[104]}$, Hulet et al. were able to demonstrate that its chemical behavior differs markedly from Cm and Fm isotopes, and that it is similar to that of Hf.
Search for Superheavy Elements

In recent years, a considerable amount of effort has gone into the attempt to produce and identify so-called superheavy elements (SHE).\textsuperscript{76,77} These are elements with $Z\geq 114$ which are expected to have enhanced stability against fission due to the presence of closed shells. At present, it appears that the most promising experimental approach is the study of the $^{48}\text{Ca} + ^{248}\text{Cm}$ reaction. A previous study\textsuperscript{76} of this reaction produced no evidence for SHE formation. However, one possible "gap" in the search was the fact that the chemical techniques utilized were not very sensitive to highly volatile products. (Elements 112 and 114 are chemical homologs of Hg and Pb, respectively, and thus are expected to have very low boiling points -- that is, below that of Hg. In addition, relativistic Hartree-Fock calculations suggest that the electronic configurations of these elements will be rather stable, leading to the prediction that they may behave somewhat like noble gases.) Illige et al.\textsuperscript{77} repeated the earlier experiment using a 267 MeV $^{48}\text{Ca}$ beam incident on a 24 $\mu$g/cm$^2$ $^{248}\text{Cm}$ target. In this experiment, all non-volatile products were eliminated from the detection system, and any volatile products were trapped on a liquid-nitrogen-cooled surface. Unfortunately, no SHEs (in the half-life range from 1 sec to $10^7$ sec) were observed in 4 months of counting. Based on updated theoretical predictions\textsuperscript{78} regarding the dynamics of the fusion mechanism, however, there is a possibility that the bombarding energy chosen was unnecessarily high. Therefore, new experiments will be conducted at a lower beam energy, and will use physical as well as chemical techniques to span the widest possible range of half-lives.

The amount of the rare isotope $^{48}\text{Ca}$ used in these experiments is considerably higher than that used for the experiment described in Ref. 48 (see Sec. II-A). Estimated usage here is about 200 mg/day in the ion source; assuming 80% recovery leads to a net usage of 40 mg/day. Should evidence for SHE production be obtained, a further supply of $^{48}\text{Ca}$ would probably be needed. In addition, usage of very heavy target materials would surely increase.
Fission decay of heavy nuclei is a process which is being extensively studied in a variety of different reactions induced, for example, by thermal neutrons, fast neutrons, light ions, heavy ions, pions, and even anti-protons. Radiochemical techniques have frequently been employed in such studies, since they can provide both Z and A resolution not generally available in experiments where the fission fragments are detected directly. Because the objective of such studies is to determine the fission properties of one particular nuclide, highly enriched targets are very important.

Several research groups have focused on the determination of mass yields of fission products, primarily via gamma-ray and sometimes via beta-particle spectroscopy. Besides providing data aimed toward a theoretical understanding of the fission process, accurately known fission yields can provide information on fuel burn-up in a nuclear reactor. [It may be necessary, however, to have more precise information for this application than can generally be obtained radiochemically. In this instance, mass spectrometric methods may be utilized. Such studies are generally pursued at industrial laboratories and will not be discussed further here.]

Weber et al. have compared data for spontaneous fission to that obtained for fission of Cf at excitation energies near the fission barrier produced in the Cf(t,pf) reaction. They found that the total kinetic energy (TKE) released in the induced fission process is about 5 MeV greater than that from the spontaneous fission. Interestingly, however, the shift toward symmetry in the mass spectrum for induced fission was accompanied by an increase in TKE. This is in contrast to results from other cases in which a symmetric mass split occurs with a somewhat reduced TKE release.

Difilippo et al. studied data on neutron-induced fission with very high resolution. An attempt was made to explain the observed strong resonances at 720 and 1210 eV in terms of population of Class I levels (in the inner well of a double-humped fission barrier) or Class II levels (in the outer well), but their data do not allow an unambiguous choice.
Husain and Katcoff\textsuperscript{85} have measured the fission cross sections for Au, Bi, and U targets induced by 1730 MeV anti-protons and 2360 MeV negative pions. They observed that the fission cross section for pions was essentially the same as that for comparable energy protons, but the fission cross section induced by anti-protons was nearly double that for protons. This may be related to the very high excitation energy obtained when the anti-proton annihilates in a nucleus.

**High Energy Reactions**

Study of the distribution of nuclides produced in high energy nuclear reactions induced by light and heavy ions can provide interesting information on the reaction mechanism. In most cases the range of products is rather broad, and is therefore well-suited to the global nature of radiochemical techniques. (Such studies are also pertinent to other fields of research, such as cosmic ray investigations, cosmochemistry, etc.) One example of this type of work can be found in Ref. 87, in which measurements were reported of the spallation products arising from interactions of 720 MeV alpha particles with targets of $^{92,96,100}$Mo. The data demonstrated that, in spite of previous predictions to the contrary, the yields of spallation products do "remember" the N/Z ratio of the target nucleus. Analysis of the isobaric yields for A=72 showed that the distribution was shifted toward a higher N/Z ratio for the more neutron-rich target, and also that the distribution from this target was skewed toward the high N/Z side. In fact, the most probable N/Z ratio appears to depend linearly on the combined N/Z ratio of the target + projectile system. Several empirical predictions for the isobar yields are able to reproduce the peak shift of the distribution but are presently unable to predict the skewing of the yield curves for different targets.

With the advent of relativistic heavy ion accelerators, experiments can now be performed with a variety of projectiles. Loveland et al.\textsuperscript{88} have applied thick catcher foil techniques to the study of products from the reactions of 8000 MeV $^{20}$Ne + $^{181}$Ta at the Bevalac. They found that the condition of "limiting fragmentation" (where the product yields become
independent of the bombarding energy) has apparently not been reached for this system. In addition, they found that products from the Ne + Ta reaction are more forward-peaked than those from proton or $^{12}$C bombardments of similar mass targets. Thus, it appears that relativistic heavy ion collisions behave differently than do those of lighter projectiles and that they provide a unique opportunity to gain significant new information on the reaction mechanisms in high energy collisions.

D. Other Chemistry

Aside from the specifically "nuclear" aspects of chemical research, there are several other areas of chemistry which depend critically on the availability of enriched stable isotopes. By far the dominant use is for nuclear magnetic resonance (NMR) spectroscopy. Separated isotopes used in this area include $^2$H, $^{13}$C, $^{15}$N, and $^{17}$O; all of these, but especially $^2$H, are utilized in quantities ranging up to hundreds - or even thousands - of grams per year by individual research groups. Another area of chemistry where separated isotopes are routinely used is molecular spectroscopy; substitution of $^{18}$O (as well as most of the aforementioned isotopes) into a molecule, for example, will change the rotational or vibrational frequency and thereby make it possible to verify band assignments in such work.$^{89}$ An analogous technique is sometimes utilized in mass spectrometric measurements of various molecular reaction products, which can be tagged via isotopic substitution.$^{90}$ Finally, isotope effects on various chemical properties, such as vapor pressure, have been investigated.$^{91}$ [The technique of Mössbauer spectroscopy, which is important to both physics and chemistry research, will be discussed in Sec. II-E.] Because most of the uses of stable isotopes in chemistry involve the relatively light elements (H, C, N, O) or gases, they will not be covered here. There are, however, growing numbers of chemistry experiments which do utilize electromagnetically separated isotopes. A few examples of such uses appear below. As can be seen from Table IV, the amounts involved are comparatively small, but probably will grow with time.
NMR Spectroscopy

As just mentioned, the commonly used isotopes for NMR spectroscopy include mainly those of the lighter elements H, C, N, and O. However, there are many heavier nuclei with nuclear spin $I=1/2$ which are useful for this purpose. Acrète et al.\cite{92} have demonstrated the utility of $^{183}$W for studying the structure of heteropoly- and isopoly-tungstates via NMR. Although $^{183}$W is the only NMR-active tungsten isotope, its NMR sensitivity relative to the proton is $7 \times 10^{-5}$; thus, enriching the $^{183}$W concentration beyond its natural 14.3% abundance will be important. NMR behavior for $^{25}$Mg and $^{43}$Ca is reviewed in Ref. 93, while $^{45}$Sc, $^{89}$Y, $^{139}$La, $^{47}$,\textit{49}Ti, $^{51}$V, $^{93}$Nd, $^{101}$Ta, $^{53}$Cr, $^{95}$,\textit{97}Mo, $^{55}$Mn, $^{99}$Tc, $^{185}$,\textit{187}Re, $^{57}$Fe, $^{187}$,\textit{189}Os, $^{59}$Co, $^{103}$Rh, $^{195}$Pt, $^{63}$,\textit{65}Cu, $^{107}$,\textit{109}Ag, $^{67}$Zn, $^{111}$,\textit{113}Cd, and last but not least, $^{199}$,\textit{201}Hg are reviewed in Ref. 94. In general, the amounts of material required are not excessive; a given researcher would probably need quantities on the order of 0.5-1 g per year.

ESR Spectroscopy

Another area where a wide range of isotopes can be utilized to good advantage is in the study of molecules via the technique of Electron Spin Resonance (ESR). Weltner and collaborators\cite{95-97} have made several studies of the ESR spectra of inorganic molecules trapped in various solids, such as Ar or Kr at 40 K. In each case, an elucidation of the complicated ESR spectrum was accomplished through additional measurements of separated isotope versions of the same compound, e.g., SiN$_2$ was also observed as $^{29}$Si-$^{15}$N$_2$, etc. From the ESR spectra it was determined that SiN$_2$ molecules in a pure N$_2$ matrix were bent, while the same molecules trapped in Ne were linear. The inference is that the molecular bending force is quite low, and that the constraints in the matrix sites are enough to induce bending of the molecule. As part of the studies reported in Refs. 95 and 96, optical spectra were also unraveled via isotope substitution techniques.
Inelastic Scattering

Dagdigian et al.\textsuperscript{98} have studied rotational inelastic scattering of $^7\text{LiH}$ molecules in collisions with HCl, DCl, and HCN molecules via a new technique which employs electric quadrupole state selection and laser fluorescence detection. Cross sections leading to various excited rotational states of $^7\text{LiH}$ were observed. It was found that the distribution of states is rather narrow and that the cross sections are large, reflecting the long-range coupling between the very polar molecules, such as $^7\text{LiH}$, HCN, etc. Theoretical calculations show that the Born Approximation considerably overpredicts the experimental cross sections, but calculations using a Sudden Approximation agree reasonably well with the data.

Mass Spectrometry

Mass spectrometric techniques utilizing stable isotopes are widespread in chemical research. These techniques are used in the study of molecular reaction mechanisms\textsuperscript{99} and also in analytical work to measure concentrations of various species, both stable and radioactive.\textsuperscript{100} Many analytical applications are handled with the technique of Isotope Dilution Mass Spectrometry (IDMS), which is described in a review article by de Bièvre.\textsuperscript{100} [It was through the use of IDMS on samples of $^{235}\text{U}$ that the discovery was made of a naturally-occurring nuclear reactor which existed at Oklo (Gabon) about 2 billion years ago. This reactor functioned for at least 100,000 years and used up perhaps 1000 kg of $^{235}\text{U}$.\textsuperscript{100}] Because of the accuracy of IDMS techniques, the method can be utilized for half-life determinations if the half-life is in the range of tens of years or if the half-life is very long.\textsuperscript{101}

Of particular interest to chemistry is the ability of IDMS to provide very accurate atomic weights for the elements. All recent changes in the atomic weights adopted by the International Union of Pure and Applied Chemistry have come from isotope dilution mass spectrometry, and it is expected\textsuperscript{100} that this will hold true in the future. The National Bureau of Standards (NBS) is currently pursuing measurements of this type. In order to obtain absolute isotope ratios, however, it is crucial to calibrate the mass
spectrometer over a wide range of isotope ratios (for each element studied) by means of very accurately known standard isotopic mixtures. Creation of these standards by the NBS requires gram amounts of very highly enriched isotopes. These isotopes must also be sufficiently pure chemically that they can be used to prepare standard mixtures by gravimetric techniques. Without pure raw materials, NBS would be unable to create new standards (which are distributed worldwide) and would therefore be unable to improve the accuracy of atomic weight determinations. An example of the usefulness of such a measurement program can be found in Ref. 102, in which a new value for the Avogadro constant, accurate to 1 ppm, was deduced from very accurate measurements of the atomic weight of natural Si samples, along with careful density determinations and a precise measurement of the unit-cell volume in silicon. [For those who are curious, the result was $N_A = 6.0220943 \times 10^{23}$ atoms/mole.] The IDMS technique is also an important component of chronology determinations in the geosciences. This will be discussed in Sec. II-F.

E. Other Physics

Besides nuclear and medium energy physics, there are two other branches of physics which rely on stable isotopes: atomic physics and solid state physics. Table V lists the isotope usage in the last 3 years for these research categories.

One major use of isotopes in atomic physics is for the study of the so-called isotope shift in optical spectra. As we will see below, new and powerful techniques based on tunable dye lasers are making a significant impact on our ability to measure these shifts, and hence nuclear properties, in regions far from the valley of beta stability.

In solid state physics, Mössbauer spectroscopy allows a very sensitive look at the properties of metals, insulators, superconducting compounds, etc. Such studies can also be used to elucidate the properties of chemical bonds and the effects of various ligands. Thus, applications of the Mössbauer technique are ubiquitous in nuclear physics, solid state physics, chemistry, metallurgy, geology, and biology. A closely related experimental technique is
that of perturbed angular correlations (PAC). This technique has much in common with Mössbauer spectroscopy, since it can be used to probe some of the same effects. One difference between the two techniques, however, is that PAC studies require considerably smaller quantities of isotopes.

Atomic Physics

Laser Spectroscopy

In atomic physics the major impact of the "isotopic" nature of atomic nuclei is the so-called isotope shift, which involves a shift in the centroid of the hyperfine levels between isotopes of the same element. This shift arises in part from the mass change of the nucleus about which the electron rotates, and in part from the change in the charge distribution of the nucleus across a series of isotopes. Especially in heavy nuclei, the former effect is rather small and, in any case, the interesting information about the nucleus comes from the latter effect. [In order to avoid problems with this isotope effect, the international unit of length was defined in terms of the wavelength of a particular atomic transition in $^{86}$Kr, rather than natural Kr.] These effects are also the ones being probed with muonic atoms, discussed in Sec. II-B.

In terms of isotope usage, the dominant atomic physics experiments are those involving laser spectroscopy of hyperfine structure. The present status of such work has been reviewed recently by Redi and by Schuessler. As discussed earlier in this paper, the study of isotope shifts can also be carried out with electronic or muonic x-rays. The main benefit of techniques involving optical spectroscopy is that unstable nuclei are also available for study, whereas the x-ray technique is restricted to stable nuclei. Good advantage is being taken of this by coupling laser spectroscopy techniques with existing on-line mass separators. In this manner, isotope shifts have been determined for beta-unstable isotopes of Na, Hg, Hg, and Cs.

A very nice experiment by Bemis et al. at ORNL allowed a measurement of the isomer shift in $^{240m}$Am, a spontaneous fission isomer with a half-life of only 1 msec. The experiment produced the $^{240m}$Am
isomer via the $^{238}\text{U}(^7\text{Li},5\text{n})$ reaction at 47.5 MeV, thermalized the recoils in helium gas, and then polarized the atoms via the LINUP (Laser Induced Nuclear Polarization) technique. Rather than use the light itself to detect the resonance condition, Bemis et al. monitored the rate of fission fragments. At the resonant absorption frequency the beam is optically pumped to the atomic state $F=F_{\text{max}}$, $M=F_{\text{max}}$ and the aligned nuclei no longer fission isotropically but fission preferentially along the laser axis. Coincident fission detectors at 90° to this axis were used by Bemis et al. to record the decrease in fission-fragment rate when the laser was tuned to the resonant frequency.

Comparing the experimental shift for $^{240}\text{Am}$ relative to $^{241}\text{Am}$ with that for $^{243}\text{Am}$ relative to $^{241}\text{Am}$, Bemis et al. found that the change in $<r^2>$ for $^{240}\text{Am}$, 4.6 fm$^2$, was 26.8 times larger than that for $^{243}\text{Am}$ and corresponds to a deformation parameter of $\beta=0.64$, or a quadrupole moment of 30 b, compared with a ground state deformation of $\beta=0.24$. Thus, the identification of the fission isomer as a strongly deformed shape isomer was directly confirmed for the first time.

Solid State Physics

Mössbauer Spectroscopy

Nuclear resonance absorption of gamma rays, referred to as the Mössbauer effect, makes it possible to probe in a very sensitive fashion the environment of an emitting (or absorbing) nucleus. In particular, such measurements give information on the isomer shift, the magnetic hyperfine splitting, and the electric quadrupole splitting.$^{112}$ The first of these quantities, the isomer (or chemical) shift, measured in terms of the relative velocity of the source and absorber required to obtain resonance absorption, depends on the size differences between the nuclear ground and excited states and also on factors which modify the electron density within the nucleus. The magnetic hyperfine splitting, which gives rise to multiple resonance peaks due to the removal of the degeneracy between different hyperfine levels (for nuclear spin $I\geq1/2$), depends on the effective magnetic field acting on the nucleus. This field arises from the motion of the
electrons outside the nucleus as well as any externally applied fields. The electric quadrupole splitting also gives rise to multiple resonance peaks, due to the removal of the degeneracy between different orientations of the nuclear quadrupole moment with respect to the electric field gradient present at the nucleus. Given knowledge of the nuclear dipole and quadrupole moments, the observed Mössbauer spectrum can be compared with model calculations of the electronic structure of a Mössbauer nucleus in its medium in order to determine such details as oxidation states, position(s) in a crystal lattice, etc.

A great many nuclei can be used as Mössbauer sources; the main requirements are that the nucleus have a gamma-ray transition of reasonably low energy, say less than about 100 keV, and that the half-life of the Mössbauer gamma ray be on the order of 1 nsec. By far the most commonly used source is the 14.4 keV transition in $^{57}\text{Fe}$, fed from decay of $^{57\text{m}}\text{Co}$ (270 d). Other commonly used sources include (but are not limited to) $^{61}\text{Ni}$, $^{99}\text{Ru}$, $^{181}\text{Ta}$, $^{180,182,183,184,186}\text{W}$, $^{186,188,189,190}\text{Os}$, $^{191,193}\text{Ir}$, and $^{195}\text{Pt}$. It is almost always preferable to make the precursor of the Mössbauer emitting nucleus from isotopically separated material in order to optimize the specific activity of the source and minimize resonance absorption in the source material. (Most of the production of these sources is done commercially and will not be discussed here.) In addition to the source production, it is often necessary to have an enriched quantity of absorber isotope. This is because the doping of the material to be studied can be difficult when using, e.g., the 2% abundance of $^{57}\text{Fe}$ in natural iron. Mass separators are sometimes used to dope the material to be studied. Another method is to fuse the materials of interest together under vacuum. The typical amount of material needed for absorber work is about 0.1 g per researcher per year. Source strengths for, e.g., $^{57\text{m}}\text{Co}$, are in the range of 20-120 mCi (100 mCi is about 12 μg of $^{57\text{m}}\text{Co}$). Thus, although the sources are very important, the actual amounts of radioisotopes needed are rather small.

Applications of Mössbauer spectroscopy are quite widespread. A few examples from the recent literature will illustrate some of the uses. Koizumi and Cathey have used a $^{57\text{m}}\text{Co}$ source to study the intermetallic
compound Fe\textsubscript{0.5}Co\textsubscript{0.5}Ti and its hydride phases. This compound is interesting because of its ability to absorb a tremendous quantity of hydrogen. It is a good choice for Mössbauer spectroscopy because it already contains the absorber, making it unnecessary to dope the material. By comparing Mössbauer measurements as a function of temperature and hydride content, Koizumi and Cathey were able to demonstrate that there is a phase change in the material as the hydrogen content is increased, and that the two phases coexist. In addition, their analysis suggests that the changes in the Mössbauer spectrum arise from the distortion and expansion of the metal lattice, and that the direct contribution of the H atoms is small.

As another example, Suib et al.\textsuperscript{115} have studied the behavior of Eu ions as part of a europium-exchanged zeolite catalyst. Although several studies had already been made on such systems, there still existed several ambiguities, one of which had to do with the possible role of Eu\textsuperscript{4+} in the zeolite. By monitoring the Mössbauer spectrum as a function of time, they were able to show that 95\% of the Eu exists as Eu\textsuperscript{3+} and that the addition of water to the zeolite gives only Eu\textsuperscript{3+} and shows no evidence for Eu\textsuperscript{4+}.

Of interest to all \textsuperscript{57}Fe Mössbauer work, Duff et al.\textsuperscript{116} have obtained a new value for the quadrupole moment for \textsuperscript{57}Fe which is only about half of the currently accepted value. They have calculated the electric field experienced by the \textsuperscript{57}Fe in FeCl\textsubscript{2} and FeBr\textsubscript{2} via very sophisticated self-consistent-field Hartree-Fock calculations. Their value, coupled with the observed Mössbauer splitting, indicates \( Q=0.08 \) b rather than the 0.15 \( Q \) value presently accepted. Should this be confirmed, it would necessitate re-evaluation of many current Mössbauer experiments using \textsuperscript{57}Fe.

**Perturbed Angular Correlations**

The study of perturbed angular correlations, like that of Mössbauer spectroscopy, offers opportunities to learn about the properties of matter in a wide variety of circumstances. [For a discussion comparing the two methods, see Ref. 117.] This technique can be used to measure g-factors of recoiling states,\textsuperscript{38} to probe the structure of crystals,\textsuperscript{118} or to elucidate chemical bonding in molecules.\textsuperscript{119} The "perturbation" used for this purpose is the interaction between the quadrupole moment (or magnetic moment) of
the emitting nucleus and the internal or external electric field gradient (or magnetic field) which it encounters.

Requirements for practical PAC emitters are that they have two gamma rays in cascade, and that the transitions be fed by a decay having a half-life of at least 1 hour. Examples of suitable nuclei include $^{111}$Cd, $^{181}$Ta, $^{204m}$Pb, $^{181}$Re, $^{125,127}$I, $^{154,156}$Gd, $^{113}$Sn, etc. In general, the specific activity of the material should be high and competing products minimized; these factors argue for using enriched isotope precursors. As mentioned earlier, the amounts of material required for PAC studies are relatively modest compared with the amounts needed for Mössbauer spectroscopy absorbers. A 100 mCi radioactive source of $^{181}$Hf, for example, is only about 6 µg of material.

One example of the use of the PAC technique was the experiment of Senba et al., who studied the temperature dependence of the hyperfine field $H_{hf}$ of various ions implanted in both the hexagonal close packed (hcp) and face centered cubic (fcc) phases of ferromagnetic Co by means of time differential perturbed angular correlations (TDPAC). The reaction $^{100}$Mo($^{16}$O,3n) at 56 MeV was used to populate the 740 keV isomeric state of $^{113}$Sn, which recoiled out of the 0.7 mg/cm$^2$ enriched $^{100}$Mo target into the Co backing material. The beam was pulsed at a 1 MHz rate, and two NaI counters were used to observe delayed gamma rays at 45° to the beam axis during the beam-off periods. Senba et al. were able observe the exponential decay of the time spectrum modulated by the Larmor precession of the metastable state in the hyperfine field (polarized with a 1.7 kG external field). After correcting for the external field, the value of $H_{hf}$ was measured and found to actually change sign at about 800° C. Through comparison with existing Mössbauer data, it could be concluded that the behavior of $H_{hf}$ is completely independent of the method of implantation.

As another example, Ball and Kaplan studied the interaction of the $^{181}$Hf nucleus with its chemical environment via TDPAC. The technique promises to be an informative one, since chemically generated electric quadrupole interactions often reflect specific aspects of the molecular symmetry and electron distributions in chemical bonds. Using high specific activity $^{181}$HfOCl$_2$ ($t_{1/2}$=42.5 d) in dilute HCl, measurements were carried
out on several different compounds, \( \text{HfO}_2 \), \( \text{HfO}(\text{H}_2\text{PO}_4)_2\cdot\text{H}_2\text{O} \), and \( \text{HfP}_2\text{O}_7 \), via the 133 keV - 482 keV cascade. (Because the recoil energy is very low and the half-life of the first gamma ray is 18 \( \mu \)sec, it was expected that any "hot atom" effects would have subsided prior to the cascade.) The data were compared with predictions of \( H_{\text{hf}} \) based on simple bonding calculations, with fairly good agreement. Ball and Kaplan concluded that the bond structures of the two phosphorus compounds were very similar, and that the \( \text{HfO}_2 \) could not be in an anti-prismatic lattice arrangement because of the observed non-zero effective field gradient. It is apparent that TDPAC data can give information on chemical structure and bonding, and should allow rather detailed understanding of structural and symmetry questions.

F. Geosciences

Investigation of the isotopic abundance of various elements plays a significant role in geophysics and geochemistry. Possibly the best known reason is that isotope ratios provide a sensitive means of identifying the ages of geological objects. Another reason is that many chemical processes exhibit isotope effects which modify physical properties (vapor pressure, melting point, etc.) and chemical properties (reaction rates). As a consequence, different isotopic ratios can develop in a sample, depending on its history. In addition, there is the interesting question of whether the isotopic abundance of elements on earth is the same elsewhere in the universe. The study of meteorites is particularly informative in this regard, as are the study of moon samples and data from the Viking mission to Mars. Lunar measurements, for example, show fairly large enrichments of the heavy isotopes of various light elements, e.g., \( ^{13}\text{C} \), \( ^{15}\text{N} \), \( ^{18}\text{O} \), \( ^{30}\text{Si} \), \( ^{34}\text{S} \), and \( ^{41}\text{K} \). The present view is that these enrichments are related to preferential loss of the lighter isotopes caused by alternate vaporization-condensation cycles due to particle bombardment from the solar wind. Similarly, the enrichment of \( ^{15}\text{N} \) in the Martian atmosphere is nearly twice what it is on earth; this is attributed to selective escape of \( ^{14}\text{N} \).

Table VI shows the use of separated isotopes in the geosciences during the last three years. Although a substantial number of different isotopes are
required, the amounts of each needed by a given research group are invariably quite small, 1-50 mg amounts being the norm. Essentially all of the isotopes are utilized for the same purpose, that is, as "spikes" in the IDMS method (see Sec. II-D). This technique, described in Ref. 100, is the standard method of doing accurate quantitative isotope mass spectrometry. In addition to the isotopes listed in Table VI, uses were reported for gaseous separated isotopes not covered here, including $^{17,18}\text{O}$, $^{34}\text{S}$, $^{36,38}\text{Ar}$, $\text{Kr}$, and $\text{Xe}$. Here too only small amounts will probably be needed. A few illustrations of the uses for isotopes in geoscience research appear below.

**Radiological Dating**

Radiological dating is the technique used to determine the age of various geological objects. In order to obtain an absolute chronology, time measurements should be based on a process which has been occurring at the same rate throughout the earth's history. Radioactivity is the only known process which meets this requirement. The dating of very old objects requires a radioactive decay with a comparably long half-life. Fortunately, there are several isotopes which have half-lives of $10^9-10^{11}$ years (the age of the earth being about $6\times10^9$ years) and are therefore suitable for this purpose. [Assuming that such long half-life nuclides as $^{238}\text{U}(4.5\times10^9$ y), $^{232}\text{Th}(1.4\times10^{10}$ y), $^{147}\text{Sm}(1.1\times10^{11}$ y), $^{87}\text{Rb}(4.8\times10^{10}$ y), and $^{40}\text{K}(1.3\times10^9$ y) are not currently being produced in nature, this time scale provides a rough upper limit for the age of the universe.]

Dating methods based on most of these long-lived isotopes are being used at present. The methods based on $^{232}\text{Th}$ and $^{238}\text{U}$ decay are not always completely reliable because of the poorly defined isotopic ratios for Pb, which have to do with the fact that both radiogenic and non-radiogenic Pb exist in nature. In the recent literature, the two most generally used dating schemes involve $^{40}\text{K}/^{40}\text{Ar}$ and $^{87}\text{Rb}/^{87}\text{Sr}$. Both of these techniques obtain a date for an object by measuring, with a mass spectrometer, the ratio of atoms of the two species in it, and then connecting this to a time via the radioactive decay laws. The $^{40}\text{K}/^{40}\text{Ar}$ technique requires $^{38}\text{Ar}$ of very high purity to use as a "spike" to obtain the absolute $^{40}\text{Ar}$ content via IDMS. (This material is apparently obtained entirely from foreign suppliers.)
at the present time.) The $^{87}\text{Rb}/^{87}\text{Sr}$ method of dating various mineral samples is illustrated in Refs. 123 and 124. In Ref. 124 the results for certain samples were cross-checked against the $^{40}\text{K}/^{40}\text{Ar}$ technique. In general the agreement was satisfactory, but it was suspected that the ages obtained by both techniques (up to 500 million years) were too low in some cases, because the Sr had been leached from the samples and some of the Ar had escaped. Nonetheless, the $^{87}\text{Rb}/^{87}\text{Sr}$ technique appears in most cases to yield reliable chronological information.

**Isotopic Anomalies**

As mentioned earlier, one question of interest to geoscientists is whether the isotopic ratios found on earth are consistent with those found in extraterrestrial materials. Wasserburg and coworkers at the California Institute of Technology have studied this question for various isotopes of uranium, $^{235}\text{U}$, $^{236}\text{U}$, and $^{238}\text{U}$ in meteorite samples. No anomalies were found in the $^{235}/^{238}\text{U}$ ratio, although some had been reported earlier. The conclusion was that the earlier samples were contaminated with $^{235}\text{U}$ from a spike solution. (Chen and Wasserburg avoided this problem by making up a $^{233}\text{U}/^{236}\text{U}$ double spike instead.) In the case of the titanium isotopes, however, significant anomalies were found, especially in the very neutron excess isotope $^{50}\text{Ti}$ (also $^{48}\text{Ca}$). Based on all of their data, the researchers at Cal Tech concluded that the isotopic ratios were probably explainable only by assuming that several different nucleosynthesis processes were involved in the production of these nuclides. Finally, analysis of the Santa Clara and Piñon meteorites has shown an anomalous $^{107}\text{Ag}/^{109}\text{Ag}$ ratio, ranging from 1.7 to 2.8, compared with a normal value of 1.09. The data are consistent with the "extra" $^{107}\text{Ag}$ arising from decay of $^{107}\text{Pd}$, but the possibility of an intense local cosmic ray irradiation production mechanism cannot be excluded.
Table 1
Usage of Electromagnetically Separated Stable Isotopes and Derived Radioisotopes in Nuclear Physics/Chemistry. The amounts shown represent usage (in mg) for the 3-year period, 1979-1981.

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Notes: (a) Stable isotopes used in research, but not separated electromagnetically.
(b) Mono-isotopic in nature.
(c) No stable isotopes exist.
Table II

Usage of Electromagnetically Separated Stable Isotopes and Derived Radioisotopes in Medium Energy Physics. (The amounts shown represent usage (in mg) for the 3-year period, 1979-1981.

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<td>150</td>
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</table>
III. STABLE ISOTOPE SUPPLY PROBLEMS

As part of the survey (see Appendix A), respondents were asked to indicate whether they had experienced any problems or significant delays in obtaining isotopes. Some 26% of the respondents in all categories answered in the affirmative. These problems should not be taken as a reflection on the ORNL personnel working in the Stable Isotope Sales area, who were specifically praised for their cooperation. The breakdown of the responses by research category is shown in Table VII; there is some tendency for the major isotope users to have a larger percentage of the difficulties.

Reported problems can be grouped into four main areas: unavailability of isotopes, marginal enrichment or chemical purity, delays in obtaining isotopes, and high cost. Disturbingly, nearly half of the respondents reporting a problem (12% of all respondents) found certain isotopes unavailable. Particular isotopes that were specified as being unavailable or having too low enrichment included $^{26}$Mg, $^{29,30}$Si, $^{50}$Ti, $^{67}$Zn, $^{77}$Se, $^{84}$Sr, $^{96}$Ru, $^{110}$Pd, $^{113}$Cd, $^{112,118,124}$Sn, $^{134}$Ba, $^{138}$La, $^{150}$Nd, $^{154,160}$Gd, $^{176}$Lu, $^{180}$W, $^{189,190}$Os, $^{191}$Ir, $^{198}$Pt, $^{201}$Hg, and $^{233}$U.

The lack of sufficiently enriched materials is becoming a particularly serious problem. Although many isotopes are technically "in stock," they are of marginal utility to the research community because of low enrichment or unacceptable chemical contaminants. A notable example of insufficient enrichment is $^{84}$Sr, which is heavily used in geochronometry. Until recently, the National Bureau of Standards provided this isotope as a high-purity Standard Reference Material (SRM-987 to its friends), but it is no longer available. In practice, replacing material of >95% isotopic purity with material from ORNL having only 82% purity introduces significant uncertainties into the IDMS technique discussed in Secs. II-D and II-F. For
most, if not all, of the fields considered in this paper, there is a distinct tendency to require the highest isotopic purity of the most rare isotopes -- both neutron-poor and neutron-rich -- since these frequently lead to the most unusual products in a nuclear reaction or provide the least potential interference in mass spectrometry measurements. As a consequence of the lack of highly enriched isotopes, several groups have had to resort to the tactic of purchasing a low-enrichment isotope and having it further enriched on a colleague's isotope separator, or, in the case of $^{38}$Ar, purchasing all of their supplies of >99% enriched material from a foreign (Swiss) supplier. This is both inefficient and time consuming, and is clearly impractical as a long-term solution to the basic difficulty.

A number of respondents reported a complete lack of availability of certain separated isotopes. Nearly 5% of the researchers indicated that they had abandoned at least one planned experiment in the past three years due to inability to procure the requisite material. Although this number is not (presently) overwhelming, one cannot help but make an analogy to the failure of a string of resistors: each time one fails, the load on the rest increases until the next weakest one goes, and so on.

Although these materials were only out of stock temporarily, rather than forever, there is often not much difference as far as basic research is concerned. In some fields of research, e.g., high energy physics, a particular experiment may take 5 years or more from conception to completion, but for most of the fields considered in this document the time scale is much shorter. Thus, the unavailability of a particular enriched isotope for a period of several years very likely means that the experiment is, to all intents and purposes, dead. [At many major nuclear physics facilities a "scheduling cycle" for a series of approved experiments is 4-6 months; experiments not completed within one year from the date of the original proposal are considered sufficiently out of date that they are automatically "removed from the books."] Furthermore, in nuclear physics and nuclear chemistry, which dominate the research usage of enriched isotopes, there is a tendency to exhibit "resonance-like" purchasing patterns. A newly discovered phenomenon such as backbending caused a resonance in rare earth purchases, while the ALAS phenomenon in $^{16}$O + $^{28}$Si scattering generated a resonance
in Mg and Si purchases (for both of which the heavier isotopes are now out of stock). It would seem best to deal with such fluctuations by having enough material on hand to average them out over a period of several years. As of now this is obviously not happening, since in July 1981 there were 65 isotopes reported to be out of stock.

Fortunately, much of the research with large requirements for enriched isotopes --neutron, photonuclear, pion, electron, and double beta decay experiments-- can do nicely with target materials loaned from the Research Isotopes Pool at ORNL. The results of the survey indicate that this part of the system is functioning reasonably well. Occasional delays occur when an isotope is signed out, but it seems that the scientists concerned are generally able to negotiate directly to arrive at a mutually satisfactory solution. Since the number of respondents worried about the availability of pool isotopes is roughly balanced by those who already have isotopes and are worried about how long they can keep them, the system seems to be in equilibrium. Of course, these isotopic targets are fairly rugged and can presumably be used many times without incident. [Targets for the majority of nuclear physics experiments, however, tend to be thinner and more fragile, and are frequently destroyed by interactions before, during, or after the experiment, e.g., interactions with fingers, screwdrivers, or occasionally malevolent vacuum systems. Insofar as these items are a routine part of most experimental setups, this problem will remain with us.]

With respect to costs, the one issue raised repeatedly was the astronomical cost of $^{48}\text{Ca}$. Because of its large $N/Z$ ratio, this isotope is prized in many experiments, ranging from the search for superheavy elements to studies of nuclear matter radii with pions. For many projects a comparison of the behavior of $^{40}\text{Ca}$ and $^{48}\text{Ca}$ is the most straightforward way to elucidate nuclear structure effects, but the high cost of $^{48}\text{Ca}$ has begun to price the scientific community out of the market. Other statements regarding isotope costs must be "normalized" to some extent. At one extreme there were comments about the expense of having to order a "special calutron run" to produce a needed isotope, while at the other extreme one user commented that his "entire research budget would not cover the interest on the loan" to acquire a particular isotope. Nonetheless,
the problem of excessive and rapidly rising costs for some isotopes is real and must be dealt with somehow. If special calutron runs were to become the rule, rather than the exception, the entire community of isotope users would clearly suffer.

As mentioned above, some researchers have been forced to abandon certain experiments due to the lack of suitable materials. Others have been able to solve their problems, at least temporarily, by borrowing targets or enriched materials from colleagues at other institutions. Although one researcher tried "ordering well in advance," within the limited statistics of the present survey we find that this approach is not in wide use. A majority of respondents appears to have adopted the "begging and waiting" approach. One isotope user claimed to have solved his problem by "developing patience," but it seems unlikely that this will ever become a general solution for the research community.
### Table VII

**Reported Problems with Electromagnetically Separated Isotope Supplies**

<table>
<thead>
<tr>
<th>Category</th>
<th>Unavailable a) (%)</th>
<th>Enrichment a) (%)</th>
<th>Delays a) (%)</th>
<th>Cost a) (%)</th>
<th>Total a, b) (%)</th>
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</thead>
<tbody>
<tr>
<td>Nuclear Physics</td>
<td>13</td>
<td>6</td>
<td>20</td>
<td>4</td>
<td>43 (14)</td>
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<tr>
<td>Medium Energy Physics</td>
<td>23</td>
<td>4</td>
<td>-</td>
<td>-</td>
<td>27 (2)</td>
</tr>
<tr>
<td>Radiochemistry</td>
<td>16</td>
<td>11</td>
<td>5</td>
<td>5</td>
<td>37 (2)</td>
</tr>
<tr>
<td>Other Chemistry</td>
<td>4</td>
<td>2</td>
<td>4</td>
<td>4</td>
<td>14 (3)</td>
</tr>
<tr>
<td>Other Physics</td>
<td>4</td>
<td>6</td>
<td>1</td>
<td>1</td>
<td>12 (2)</td>
</tr>
<tr>
<td>Geosciences</td>
<td>16</td>
<td>4</td>
<td>-</td>
<td>9</td>
<td>29 (3)</td>
</tr>
<tr>
<td>Totals</td>
<td>(12)</td>
<td>(4)</td>
<td>(6)</td>
<td>(4)</td>
<td>(26)</td>
</tr>
</tbody>
</table>

a) Each number refers to the percentage of the total responses in that category only - values in different categories are not directly comparable.

b) Numbers in parentheses are the percentage of total responses from all six categories.
IV. TRENDS IN FUTURE SEPARATED ISOTOPE REQUIREMENTS

In this section, we will look at how the various uses of stable isotopes are expected to change in the next 5 years, and at how such changes will affect the demand for separated stable isotopes. In a similar survey on stable isotopes which was carried out by a National Research Council panel in 1968, it was stated that "since nuclear structure, spectroscopy, and reaction studies are concerned with the systematics of all the isotopes of an element, separated samples of nearly all isotopes have been and continue to be required." The present investigation (see Tables I-III) shows that this is still the case. Of the elements between hydrogen and bismuth which have more than one isotope, all but eight were utilized for nuclear science experiments in the past three years. (If one includes the other research areas covered here, for which isotope utilization is shown in Tables IV-VI, only separated isotopes of Ga, Br, In, and Re were not used during this period.) The overall amounts used, along with their approximate costs, are summarized in Table VIII. (Some attempt was made to estimate and exclude the non-destructive uses in determining these costs.)

Because of the manner in which basic research is carried out, it is at best difficult to make predictions of future needs in a quantitative fashion. For this reason, no attempt will be made here to provide detailed numerical estimates for each isotope. Rather, we will look at the trends in scientific programs and comment on areas where significant changes in isotope usage are likely. One of the topics covered in the survey was expected future needs, especially where they might differ from present needs. The survey showed a surprisingly uniform attitude in all six research areas. There was a clear consensus that research needs for stable isotopes would be approximately constant during the next 5-year period. (Even those who felt
that changes would occur indicated that such changes would be "slight" or "moderate." This does not mean, of course, that the research itself will be the same, since it is clear that there will be changes in the mix of such isotopes and the experiments for which they will be used.

First, let us consider the field of nuclear physics/chemistry, which has historically been (and is likely to continue to be) the largest user of stable isotopes for basic research purposes. In the next 5 years, it seems probable that nuclear physics will continue an evolution that, to some extent, parallels that of high energy physics. Historically, nuclear physics has been carried out at a large number of facilities, mainly situated on university campuses, and has involved a correspondingly large number of independent research groups, each with its own professor, perhaps a few postdoctoral scientists, and several graduate students. More recently, however, the trend has been toward fewer but larger facilities (in terms of beam energy and availability of experimental equipment). Thus, nuclear physics has entered the "user" phase of its evolution. Much can be said about whether this is good or bad, but it is nonetheless a reality. This has several effects on the way nuclear physics is done. One of the most obvious is the shrinkage in the amount of beam time allotted to each research group. Because many of the smaller facilities are being closed, researchers now find it increasingly necessary to formally submit proposals for beam time, have them approved, and then schedule time on an accelerator which may be hundreds, or even thousands, of miles away from their home laboratory. In practice, this tends to mean that a group will perform fewer experiments per year, although an individual experiment may be longer than was the case previously. Thus, a research group uses fewer targets per year, but performs more sophisticated measurements on each. It is also true that most major facilities (e.g., the Holifield Heavy Ion Research Facility at ORNL, the Brookhaven Tandem Van de Graaff Laboratory, the LBL SuperHILAC) are considerably oversubscribed.

Several patterns are evident in experimental nuclear physics programs. One is a general trend toward heavier projectiles and higher beam energies. This will have an effect on allowable target thicknesses such that more material per target will become the rule. Of course, this statement refers mainly to the relatively thin targets used in heavy ion experiments; for
neutron, electron, or pion work, a restriction on target thickness would not be coupled to the beam energy.] In addition, there has been considerably more emphasis on investigating rare processes which, because of their low cross sections, require thicker targets to achieve acceptable counting rates. With regard to choice of targets (which have always made up the bulk of the separated isotope usage for nuclear physics), the clear consensus in the research community is that it is impossible to predict exactly which isotopes will be needed in the future. Nonetheless, some general points did emerge from the survey.

The rare earth isotopes will remain in high demand, since they have regularly provided us with the most exciting and surprising information on nuclear structure. Other materials which seem likely to keep their high appeal are those with a wide range of available isotopes, such as Ca, Ni, Zr, Mo, Sn, Sm, and Pb. These isotopes allow the exploration of changes in nuclear structure and reaction mechanisms due to changes in N/Z ratio, distance from closed shells, and deformation. There is also likely to be a considerable demand for isotopes in the Mg-Si region. This mass region has shown evidence for interesting but as yet poorly understood structures which will undoubtedly be investigated in more detail. We have already noted, however, that many of these isotopes are now out of stock and may not be available for several years - a clearly unfortunate situation! In general terms, it is probably safe to say that targets of isotopes on the extremes of the mass distribution for any element (i.e., both neutron-rich and neutron-poor species) will be in demand, since these offer the best possibilities for producing nuclei far from beta stability and studying their properties. At UNISOR, for example, there is a need for the lightest isotopes of all refractory elements for producing neutron-deficient nuclei. Finally, it can be predicted that the demands for radioactive targets will continue to expand. In general, the amounts needed for the above targets will be similar to current needs, i.e., about 500-1000 mg per isotope for thick targets or about 50-100 mg per isotope for very thin targets.

As in the past, a crucial aspect of the targets will be their enrichment. In most cases the addition or removal of even a single neutron can have a significant effect on a nuclear reaction. Moreover, the problem of
competing reactions with an isotopically mixed target leads to background processes which almost invariably obscure the reaction of interest (or at least make its analysis complicated and ambiguous). Unfortunately, this tends to be especially true for the isotopes on the extremes of the mass distribution, e.g., $^{48}$Ca or $^{112}$Sn, whose natural abundance is low. Thus, the isotopes of the lowest natural abundance are just the ones for which very high isotopic purity (>95%, and preferably >99%) is most crucial. The lack of high purity rare isotopes is a weakness in the present supply system that must be corrected.

Another clear trend in heavy ion experimental programs is that new accelerators just coming on-line will all have the capability of accelerating relatively heavy beams to energies well above the Coulomb barrier on most targets. (The SuperHILAC, and Michigan State University Phase II when completed, will do so with any mass ion, while HHIRF and Atlas will do so for ion masses up to about 160 and 130, respectively.) This will stimulate the use of stable isotopes as exotic projectiles, a use that has only recently begun to be exploited. It is clear that the most interesting choice for a projectile is $^{48}$Ca, followed by several other neutron-rich ions, such as $^{26}$Mg, $^{30}$Si, $^{36}$S, $^{50}$Ti, $^{58}$Fe, and $^{64}$Ni. These ions allow studies of nuclei far from the valley of beta stability, in relatively unknown territory as far as nuclear structure goes. The use of stable isotopes for beams implies that the quantities required will increase significantly. It is likely that 1-5 g amounts of many of the isotopes just listed will be needed at various accelerators. Based on the experience at the SuperHILAC, which for many years has been accelerating $^{48}$Ca beams as well as enriched beams of $^{86}$Kr and $^{136}$Xe, it is possible to recover a substantial portion of the rare isotope if proper care is taken in the design of the ion source and its attendant vacuum system. (Approximately 80% of the $^{48}$Ca isotope in the source is recoverable at the SuperHILAC.) In addition, it should be recognized that the requirement for isotopic purity is much less severe when the material is used to provide a beam than when it is used as a target. This is because most accelerators have reasonably good mass separation properties, thereby allowing only the isotope of interest to be accelerated. In fact, once the enrichment gets much beyond 50% the law of diminishing returns comes into play, in the
sense that a further increase in enrichment to 99% improves the beam intensity by only a factor of two. The 70-80% enrichments provided by ORNL for some rare isotopes are ideal from this point of view.

Separated isotopes, particularly $^{6,7}$Li, $^{10}$B, and $^{56}$Fe, are also expected to be required in large quantities for the fabrication of special shielding, collimators, and filters for neutron experiments. In these applications, kilogram amounts are often utilized. Also emphasized in neutron work will be studies of structural materials, such as Cr, Fe, and Ni (for which 100 g samples will be employed), and studies of stable fission products and actinide nuclei, such as $^{239-244}$Pu (which will utilize about 1 mole of each nuclide in metallic form). An expected increase in resonance-averaged neutron capture studies (relative to thermal neutron work) will correspond to greater needs for 10-50 g samples. Here too, there will be a tendency to shift the experimental emphasis to species of lower abundance.

In medium energy physics, the demand for rare isotope targets will continue to grow. Studies of exotic reactions on isotopes at the extremes of stability, for example with $(\pi^+\pi^-)$, $(\pi^-\pi^+)$, and $(\pi^-\rho)$ reactions, will require 100 g quantities of material. For electron scattering and pion/muon work, radioactive targets such as $^{41}$Ca and $^{205}$Pb will be of interest. It should be mentioned here that facilities such as the Bates Linear Accelerator and LAMPF generally have a substantial library of targets on hand. Because of the large mass and "structural stability" of targets used at these accelerators, they can be shared by many groups. Stockpiles also exist in the nuclear physics community, most notably at some of the national laboratories and larger university facilities. The difference in this case, however, is that the amounts of material available tend to be rather small, say 50-100 mg quantities of materials scattered throughout the periodic table, and do not form much of a hedge against supply shortages at ORNL.

Radiochemistry research will require substantial amounts of $^{48}$Ca (at least 10 g) in the future for use as a projectile in the search for superheavy elements. Also needed for this purpose are actinide and transactinide target materials, but due to their highly radioactive nature the amounts required (<1 mg) will not be large in an absolute sense. Clearly, however, the discovery of positive evidence for the existence of SHE's could be expected
to increase demand for the above nuclides. Another area where stable isotopes will continue to be in demand is in the production of various radioactivity standards for the NBS; particular isotopes mentioned in this regard are $^{104}$Ru and $^{107}$Ag. NBS provides Standard Reference Materials of more than 60 radionuclides at present, and the list will no doubt continue to expand.

Utilization of separated isotopes in chemistry includes experiments with NMR, ESR, and mass spectrometric techniques. It is likely that the need for electromagnetically separated isotopes in NMR work will increase in the next several years, particularly for $^{29}$Si, $^{43}$Ca, $^{57}$Fe, $^{61}$Ni, $^{63}$Cu, $^{67}$Zn, $^{77}$Se, $^{95}$Mo, $^{99}$Ru, $^{113}$Cd, $^{123}$Te, $^{183}$W, and $^{187}$Os. These isotopes will be used in amounts of about 0.1-1.0 g at many NMR facilities, which are routinely involved in studies of newly synthesized compounds, heterogeneous catalysts, organo-iron compounds, etc. Although the sensitivity of NMR devices for natural abundance materials has increased substantially, the range of experimental activities has more than kept pace. Thus, many important experiments will continue to require the enhanced signals from isotopically enriched samples. For ESR measurements, $^{63}$Cu will be in demand for analysis of protein structures; in addition, various complexes will be investigated with isotopes of $^{47}$Ti, $^{53}$Cr, $^{95}$Mo, and $^{183}$W, in amounts on the order of 100 mg each. (Much of this work is aimed at biomedical questions and will be covered in detail elsewhere.)

Mass spectrometric experiments will continue to require very high purity (>99%) "spike" solutions for quantitative isotopic analyses. For example, analysis of nuclear fuel elements will require $^{236}$Np for measurements of $^{237}$Np, $^{233}$U for measurements of $^{235}$U, and $^{97}$Tc (produced from enriched $^{96}$Ru) for determination of $^{99}$Tc. A wide variety of isotopes will also be needed to monitor fission products. In general, the needs for mass spectrometric analysis in geological and environmental work will also continue to grow, and accompanying this growth will be new requirements for isotopically pure materials. The quantities involved in such work are small, however; only microgram quantities are needed for any particular analysis, and 50 mg of material can last for several years.

Isotope usage in solid state and atomic physics does not appear to be
expanding substantially at present. In Mössbauer spectroscopy the primary source will continue to be $^{57}$Co (produced from $^{57}$Fe), although $^{119m}$Sn (produced from enriched $^{118}$Sn), $^{181}$Ta (produced from enriched $^{180}$W), and several other sources will undoubtedly be used. The magnitude of present needs is indicated in Table V. One area where some expansion may occur is in neutron scattering studies of condensed matter. Appropriate substitution of isotopes can change the scattering lengths and make it possible to separate the contributions to the neutron scattering from different components of the material. Isotopes which may be needed here include $^{10}$B, along with various Ni and Se isotopes in quantities of 10-100 grams.

Laser spectroscopic investigations of isotope shifts benefit most from the study of a range of isotopes. Thus, it is likely that such candidates as Zr and Mo isotopes will be subjects for this type of study. Other candidates for future studies include $^{107,105}$Ag, $^{113}$In, $^{198}$Hg, $^{203}$Tl, and $^{204,207}$Pb, in amounts on the order of tens of milligrams each.

The primary use for electromagnetically separated isotopes in the geosciences will be for the IDMS technique discussed earlier. (Other needs for isotopes will arise in the study of various fractionation processes, but such studies tend to utilize mainly the lighter elements such as oxygen, nitrogen, and sulfur, which do not come from ORNL.) Specific future needs will probably include standards of $^{149}$Sm and $^{145}$Nd for the Sm/Nd dating method, $^{205}$Pb for the U/Pb method, and $^{175}$Lu and $^{174,177}$Hf for the Lu/Hf method. Once again, the technique of mass spectrometry does not require large amounts of material, but isotopic purity can be dominant in determining the absolute error of a measurement.

Although it is not a primary concern of this report, the future costs of separated isotopes will obviously be relevant to how extensively they are used. The price of $^{48}$Ca was discussed in Sec. III as an example of how a very useful isotope is becoming virtually unusable because of its expense. In spite of tightening research budgets, however, respondents to the survey clearly indicated that, given a choice between paying much higher prices for separated isotopes or not being able to get them at all, they would prefer to pay more. This is not surprising, since virtually all respondents indicated that their research would come to a complete halt without access to stable
isotopes.

One other issue relevant to the future need for stable isotopes is the question of who will be using them. What is somewhat worrisome, at least as regards the nuclear physics community, is the downward trend in the number of both senior scientists and graduate students. This trend, which was commented on by a number of respondents, has been confirmed by the Nuclear Science Advisory Committee (NSAC) Subcommittee on Manpower, which has just completed its 1980 census of basic nuclear scientists in the United States. The subcommittee report\textsuperscript{129} offers the following conclusions:

1) There has been an overall decline of approximately 10% in the number of basic nuclear scientists in the two years between 1978 and 1980;

2) The postdoctoral population has stayed essentially constant during this period; and

3) The graduate student population has decreased by at least 10% during this period, with the ratio of students to faculty members becoming about 1:1.

This trend is already having a negative impact on the usage of isotopes, and, if left unchecked, will have an even bigger impact in the future.
### Table VIII
Summary of Isotope Usage (1979-1981)

<table>
<thead>
<tr>
<th>Table</th>
<th>No. of Species</th>
<th>Gram-Atoms</th>
<th>Gram-Atoms $^a$</th>
<th>Approx. Cost $^b$</th>
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</thead>
<tbody>
<tr>
<td>I</td>
<td>187</td>
<td>2213 (1824)$^b$</td>
<td>408 (18)$^b$</td>
<td>$730K$</td>
</tr>
<tr>
<td>II</td>
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<tr>
<td>III</td>
<td>53</td>
<td>181</td>
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</tr>
<tr>
<td>IV</td>
<td>26</td>
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<td>5.2</td>
<td>35K</td>
</tr>
<tr>
<td>V</td>
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<td>90K</td>
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<tr>
<td></td>
<td>220</td>
<td>2812 (2351)$^b$</td>
<td>482 (26)$^b$</td>
<td>$1575K$</td>
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<tr>
<td></td>
<td></td>
<td>[937 (784)$^b$]$^c$</td>
<td>[161 (9)$^b$]$^c$</td>
<td>[$525K$]$^c$</td>
</tr>
</tbody>
</table>

$^a$ Excluding $^6,^7$Li, and $^{10}$B.

$^b$ Including only "destructive" uses (which cannot be satisfied by loans).

$^c$ Annual usage.
V. SUMMARY AND CONCLUSIONS

In this document we have presented information on the research uses for electromagnetically separated stable isotopes, and radioisotopes derived therefrom, in the broad areas of physics, chemistry, and the geosciences. The information contained in this report is based on a nationwide survey of more than 1,000 physics, chemistry, and geology departments. As has been true in past studies, we found that research use of stable isotopes is greatest in the field of nuclear physics/chemistry. However, many other research areas were also found to have significant needs for separated isotopes, including medium energy, atomic, and solid state physics; physical, inorganic, and analytical chemistry; geochronometry and isotope geology. Demand for separated isotopes in the United States has remained very substantial; of the elements between hydrogen and bismuth which have more than a single isotope, only four were not used during the three-year period covered by this report. Altogether, 220 different isotopes were utilized in the research areas of physics, chemistry, and geology, corresponding to a total amount of material of nearly 3000 gram-atoms, at a cost of almost $1.6M. Approximately 85% of the material was consumed in these experiments, while 15% was put to "non-destructive" uses.

Several problems were reported, however, in the supply of stable isotopes. The most critical of these was the complete lack of a number of important isotopes. Nearly 5% of the respondents to the survey indicated that they had recently been forced to abandon plans for at least one experiment due to an inability to obtain a required isotope. At present, the amount of time needed to generate new supplies of an out-of-stock isotope can be as long as 2-3 years, which is incompatible with the shorter time frame in which most research is carried out. On the positive side, the
Research Isotopes Pool arrangement appears to be operating reasonably smoothly, and the research community has taken great advantage of it.

Another problem is the lack of sufficient enrichment for many isotopes of low natural abundance. There is a definite trend toward increased use of nuclides at the extremes of an isotope distribution. At present these are frequently not enriched sufficiently to be useful either as targets in nuclear physics experiments or for the production of high-purity radioisotopes. It is expected, however, that these isotopes, at least up to about A=100, will also see substantial service in the production of exotic ion beams. For this use, an enrichment of 50-80% should be acceptable.

Skyrocketing isotope costs are also a matter of concern. Such important isotopes as \(^{48}\text{Ca}\) are rapidly becoming unusable due to their high cost. In spite of this, there was a clear consensus among the respondents that the value of separated isotopes to their research is so great that, within reason, they would be willing to pay significantly higher costs in order to ensure a steady supply.

There appears to be a downward trend, at least in nuclear physics, in available research personnel. If this trend continues, it will eventually begin to have a substantial negative impact on isotope utilization. It presently appears, however, that the rate of isotope usage in the next 5 years will remain essentially constant. Of course, the particular choices will change during this period. It is expected that future emphasis will be on rare earth nuclei, most of the lighter neutron-rich isotopes, and on those elements having a large number of stable isotopes, such as Ca, Mo, Sn, and Sm. In addition, fabrication of isotopically pure shielding and filters for neutron work will take kilogram amounts of such isotopes as \(^6\text{Li}\), \(^{10}\text{B}\), and \(^{56}\text{Fe}\).

The availability of separated isotopes is absolutely essential to the continued health of much of the physics, chemistry and geoscience research in this country. We are at a crossroads in terms of our ability to provide adequate supplies of suitably enriched isotopes for the future. It is critical, therefore, that the availability of stable isotopes be improved to the point where adequate supplies exist to handle the fluctuating demands of an active research community. Not to do so will eventually mean that a large portion of the physical science research in this country cannot be performed.
ACKNOWLEDGMENTS

It is a pleasure to acknowledge the excellent cooperation of the many department chairmen who dutifully distributed the survey on which this document is based. In addition, I greatly appreciate the conscientious efforts by so many busy scientists to provide the information requested in a questionnaire which (as I have been told frequently since it first appeared) is much too long. Finally, this document could not possibly have been prepared without the dedicated efforts of Elinor Potter who, as always, put in the extra effort when it was needed.

This work was supported by the Director, Office of Energy Research, Division of Nuclear Physics of the Office of High Energy and Nuclear Physics, of the U.S. Department of Energy under Contract No. DE-AC03-76SF0098.
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Basic Nuclear Scientists in the United States" (unpublished).
September 18, 1981

Dear Colleague:

In response to a request from the Office of Basic Energy Sciences (OBES) of the U.S. Department of Energy, the National Research Council is organizing a Workshop on the Applications of Stable Isotopes and Derived Radioisotopes, under the aegis of its Subcommittee on Nuclear and Radiochemistry. Basically, the OBES would like documentation from the user community on present and projected applications of, and requirements for, electromagnetically separated stable isotopes in physics/chemistry research, biomedical research, clinical medicine, and industry. One goal of the Workshop, therefore, is to generate a report which summarizes the needs for these isotopes and also makes quantitative estimates of the amounts required in the future.

As part of this effort, I have been asked to gather information on the uses of stable isotopes in the broad areas of physical and chemical research, including nuclear physics/chemistry, geophysics/geochemistry, mass spectroscopy, etc. Because of the somewhat amorphous nature of the area for which I am responsible, it is difficult to arrive at an inclusive mailing list. For this reason, it is essential that you distribute copies of this note to any colleagues at your institution who have (or expect to have) need for either separated stable isotopes or the radioisotopes derived therefrom.

My suggestion is that you appoint a "contact person" at your institution (perhaps a secretary) who will ensure that the enclosed questionnaire is copied, distributed, collected and returned to me. It would be helpful to have the name and phone number of this person as soon as possible; a simple form for this purpose is attached. Should there be no members of your institution who use stable isotopes in their research, please indicate this on the return form and I will delete your name from our mailing list.

Please have all your questionnaires filled out and returned to me by October 16, 1981. The information you provide will help the OBES ensure a continuing supply of stable isotopes in the future.

Thank you very much for your cooperation in this effort.

Telephone: (415) 486-4000 FTS 451-4000
Please return your completed questionnaire by Oct. 16, 1981 to:
Michael S. Zisman
Building 71
Lawrence Berkeley Laboratory
Berkeley, CA 94720

Questionnaire

Applications of Stable Isotopes and Derived Radioisotopes
(Please type or print - use black ink.)

1. Name; Title

2. Institution; Mailing Address; Phone Number

3. a) Identify and describe your field(s) of research.
   b) List a few of your recent publications in the above fields.

4. a) Describe (briefly) how stable isotopes, or radioisotopes derived therefrom, are used in your research, e.g., as target materials, to produce ion beams, as tracers, etc.
b) Indicate which stable isotopes are utilized in your research, and the amounts of such isotopes used in the past 3 years, e.g., $^{56}$Fe (500 mg).

5. a) Where were your isotopes obtained?

b) Have you had problems with availability of required isotopes or significant delays in obtaining them? If so, how did you solve these problems?

c) Do you presently have a stockpile of separated isotopes? If so, what materials (and quantities) are included?

6. a) If you utilize radioisotopes derived from separated stable isotopes, what reactions were used for the conversion?

b) Where and by whom were the derived radioisotopes produced?

c) Indicate why separated stable isotopes must be used in the radioisotope production process, e.g., unwanted competing reaction products, etc. Be specific.
So much for the easy part. Now for the future . . .
(Please note that it is important to be realistic here; the questions below do not involve research budgets!)

7. a) Indicate the isotopes you envision using in the next 3-4 years and their amounts (as in question 4a).

b) Describe how these isotopes will be used, emphasizing differences compared with your answer to question 4. (For example, do you anticipate significantly different uses for the isotopes or radioisotopes, or significant changes [up or down] in the amounts which will be required? If so, why?)

c) How do you anticipate your needs for stable isotopes changing in the long term (beyond the next 5 years)? (Do you see your needs remaining nearly constant or increasing/decreasing significantly? Please explain.)

8. How important are separated stable isotopes or derived radioisotopes to your research? Would your research be significantly impaired if certain isotopes were temporarily or permanently unavailable, or if the prices of such isotopes were substantially higher than at present?

Congratulations! You have completed the hardest part. Now all that’s left is for you to mail the questionnaire back to me at the address given on the first page. Thank you for your help.
Appendix B

INSTITUTIONS CONTACTED

Alabama
University of Alabama
University of Alabama in Birmingham
University of Alabama in Huntsville
Auburn University
Tuskegee Institute

Alaska
University of Alaska at Fairbanks
University of Alaska at Juneau

Arizona
Arizona State University
University of Arizona
Northern Arizona University

Arkansas
Arkansas State University
University of Arkansas at Fayetteville
University of Arkansas at Little Rock
University of Central Arkansas
Ouachita Baptist University

California
Aerospace Corp. Space Science Laboratory
California Institute of Technology
California Institute of Technology - Jet Propulsion Laboratory
California Polytechnic State University at San Luis Obispo
California State Polytechnic University at Pomona
California State University at Fresno
California State University at Fullerton
California State University at Hayward
California State University at Humboldt
California State University at Long Beach
California State University at Los Angeles
California State University at Northridge
California State University at Sacramento
University of California at Berkeley
University of California - Lawrence Berkeley Laboratory
University of California - Lawrence Livermore National Laboratory
University of California at Davis
University of California at Irvine
University of California - Institute of Geophysics and Planetary Physics
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<td>Colorado</td>
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<td>Atomic Physics Chemistry Laboratory, Boulder, Colorado School of Mines, Colorado State University, University of Colorado, University of Colorado at Colorado Springs, University of Colorado at Denver, University of Denver, Colorado Seminary, National Center for Atmospheric Research, University of Northern Colorado, Space Environment Laboratory, NOAA, Western State College of Colorado</td>
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<td>Connecticut</td>
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Florida
University of Central Florida
Florida Atlantic University
Florida Institute of Technology
Florida International University
Florida State University at Tallahassee
University of Florida
University of Miami
University of South Florida

Georgia
Albany State College
Atlanta University
Columbus College
Emory University
Georgia Institute of Technology
Georgia State University
University of Georgia

Hawaii
University of Hawaii

Idaho
Idaho National Engineering Laboratory
Idaho State University
University of Idaho

Illinois
Argonne National Laboratory
Bradley University
University of Chicago
University of Chicago Enrico Fermi Institute
DePaul University
Eastern Illinois University
Fermi National Accelerator Laboratory
Illinois Institute of Technology
Illinois State University
University of Illinois at Chicago Circle
University of Illinois at Urbana-Champaign
Loyola University of Chicago
Northeastern Illinois University
Northern Illinois University
Northwestern University
Roosevelt University
Southern Illinois University - Carbondale
Southern Illinois University - Edwardsville
Western Illinois University

Indiana
Ball State University
Butler University
Indiana State University
Indiana University
Indiana University - Purdue University at Indianapolis
University of Notre Dame
Purdue University
Rose-Hulman Institute

**Iowa**
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Iowa State University of Science and Technology
Iowa State University
Iowa State University - Ames Laboratory
University of Iowa
University of Northern Iowa

**Kansas**
Emporia State University
Fort Hays State University
Kansas State University
Kansas State University - MacDonald Atomic & Nuclear Physics Laboratory
University of Kansas
Pittsburgh State University
Wichita State University

**Kentucky**
Eastern Kentucky University
University of Kentucky
University of Louisville
Murray State University
Western Kentucky University

**Louisiana**
Louisiana State University
Louisiana Tech University
McNeese State University
University of New Orleans
Northeast Louisiana University
Northwestern State University of Louisiana
Southern University
University of Southwestern Louisiana
Tulane University
Xavier University of Louisiana

**Maine**
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Woods Hole Oceanographic Institute

**Maryland**
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Goddard Space Flight Center
The Johns Hopkins University
The Johns Hopkins University - Applied Physics Laboratory
Loyola College
University of Maryland
University of Maryland, Baltimore County
University of Maryland, Eastern Shore
Massachusetts

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Boston University
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Bridgewater State College
Clark University
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Harvard University - Cyclotron Laboratory
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Massachusetts College of Pharmacy
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Massachusetts Institute of Technology - Bates Linear Accelerator Laboratory
Massachusetts Institute of Technology - Center for Space Research
Massachusetts Institute of Technology - Francis Bitter National Magnet Laboratory
Massachusetts Institute of Technology - Nuclear Science Laboratory
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University of Massachusetts at Boston (Harbor Campus)
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Northeastern University
Smith College
Smithsonian Astrophysics Laboratory
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Tufts University
Worcester Polytechnic Institute

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Eastern Michigan University
Michigan State University
Michigan Technological University
University of Michigan
Northern Michigan University
Saginaw Valley State College
Wayne State University
Western Michigan University

Minnesota

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University of Minnesota
University of Minnesota at Minneapolis
University of Minnesota at Duluth
St. Cloud State University
Southampton College
Mississippi
- Alcorn State University
- Delta State University
- Jackson State University
- Mississippi State University
- University of Mississippi
- University of Southern Mississippi

Missouri
- Fontbonne College
- University of Missouri - Columbia
- University of Missouri - Kansas City
- University of Missouri - Rolla
- University of Missouri - St. Louis
- Northeast Missouri State University
- St. Louis University
- Southeast Missouri State University
- Southwest Missouri State University
- Washington University

Montana
- Montana College of Mineral Science & Technology
- Montana State University
- University of Montana

Nebraska
- Creighton University
- Kearney State College
- University of Nebraska - Lincoln

Nevada
- University of Nevada at Las Vegas
- University of Nevada at Reno

New Hampshire
- Dartmouth College
- University of New Hampshire

New Jersey
- Fairleigh Dickinson University, Teaneck
- Fairleigh Dickinson University, Florham-Madison Campus
- Montclair State College
- Monmouth College
- New Jersey Institute of Technology
- Princeton University
- Princeton University - Center for Environmental Studies
- Princeton University - Geophysics Fluids Dynamics Laboratory
- Princeton University - Plasma Physics Laboratory
- Rutgers University - The State University of New Jersey
- Seton Hall University
- Stevens Institute of Technology
- Trenton State College
New Mexico
- Eastern New Mexico University
- Los Alamos Scientific Laboratory
- New Mexico Highlands University
- New Mexico Institute of Mining and Technology
- New Mexico State University
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- Adelphi University
- Brookhaven National Laboratory
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- City College of the C.U.N.Y.
- Hunter College of the C.U.N.Y.
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- Queens College of the C.U.N.Y.
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- Cornell University - Atomic and Solid State Physics Laboratory
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- Manhattan College
- New York University
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- Polytechnic Institute - Radiation Physics/Environmental Measurements Laboratory
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- S.U.N.Y. at Geneseo
- S.U.N.Y. at New Paltz
- S.U.N.Y. at Oneonta
- S.U.N.Y. at C. ’ego
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North Carolina
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Duke University
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North Carolina Central University
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University of North Carolina at Chapel Hill
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University of North Carolina at Greensboro
Wake Forest University
Western Carolina University

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North Dakota State University
University of North Dakota

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The Pennsylvania State University
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Rhode Island College
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Furman University
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South Dakota State University
University of South Dakota

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Fisk University
Memphis State University
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Tennessee Technological University
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Rice University
Sam Houston State University
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Texas A & M University
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Virginia Polytechnic Institute and State University
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College of William and Mary

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University of Washington
Western Washington University

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West Virginia University
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University of Wisconsin at Oshkosh
University of Wisconsin at Superior

Wyoming
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Peter Williams (Chemistry)

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J. Michael Nitschke (Physics)
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P. N. Ross (Chemistry)
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G. A. Somorjai (Chemistry)
F. Stephens (Chemistry)
Robert Stokstad (Physics)
T. J. M. Symons (Physics)
G. J. Wozniak (Chemistry)
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Livermore National Laboratory
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Richard Griffith (Chemistry)
E. K. Hulet (Chemistry)
Douglas A. Leich (Geoscience)
L. G. Mann (Physics)
David R. Nethaway (Chemistry)
Charles F. Smith (Chemistry)

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W. K. Musker (Chemistry)

University of California at Irvine
Michael K. Moe (Physics)

University of California at Los Angeles
Kyle D. Bayes (Chemistry)
Paul D. Boyer (Chemistry)
Donald J. DePaolo (Geoscience)
I. R. Kaplan (Geoscience)
Kenneth A. Nagy (Chemistry)
Richard L. Weiss (Chemistry)

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Guentes Ahlers (Physics)
Donald H. Aue (Chemistry)
Paul Barrett (Physics)
M. T. Bowers (Chemistry)
C. A. Bunton (Chemistry)
J. T. Geria (Chemistry)
David J. Harris (Chemistry)
William C. Kaska (Chemistry)
Bruce Rickborn (Chemistry)
Richard J. Watts (Chemistry)

University of the Pacific
Patrick R. Jones (Chemistry)
Michael J. Minch (Chemistry)

San Diego State University
A. Sleptren Dahms (Chemistry)
Daniel Krummenacher (Geoscience)

Stanford Linear Accelerator Center
Richard C. Mc Call (Physics)

Stanford University
Steven G. Boxer (Chemistry)
John I. Braumen (Chemistry)
Michael C. Pirung (Chemistry)
Henry Taube (Chemistry)
Mason R. Yearian (Physics)
R. N. Zare (Chemistry)

Colorado
Colorado School of Mines
E. Craig Simmons (Geoscience)

Colorado State University
Jack R. Norton (Chemistry)
Robert M. Williams (Chemistry)

Space Environment Laboratory - NOAA
Theodore A. Fritz (Geoscience)

Connecticut
Wesleyan University
Phillip H. Bolton (Chemistry)
Thomas J. Morgan (Physics)

Delaware
University of Delaware
Harold Kwarl (Chemistry)
Douglas P. Ridge (Chemistry)

District of Columbia
The American University
Frederick A. '41, Rice (Chemistry)

Georgetown University
Louis C. W. Baker (Chemistry)
Michael T. Pope (Chemistry)

National Bureau of Standards
Charles D. Bowman (Physics)
Daniel Butrymowicz (Chemistry)
George T. Furukawa (Physics)
Dale Hoppes (Chemistry)
John W. Lightbody, Jr (Physics)
Earl R. Pfeiffer (Physics)

Florida
University of Central Florida
G. R. Hertel (Chemistry)

Florida State University at Tallahassee
Ronald J. Clark (Chemistry)
University of Florida
Paul A. Mueller (Geoscience)
William Weltner, Jr. (Chemistry)

University of Miami
W. Drost-Hansen (Chemistry)
Carl Hoff (Chemistry)
Eugene H. Man (Geoscience)

University of South Florida
Jeff C. Davis, Jr. (Chemistry)

Georgia Institute of Technology
Richard W. Fink (Chemistry)
Roger M. Wartell (Chemistry)

Georgia State University
David W. Boykin (Chemistry)
Gus A. Petitt (Physics)

Hawaii
University of Hawaii
C. E. Folsome (Chemistry)
P. Kroopnick (Geoscience)
John J. Naughton (Geoscience)

Idaho
Exxon Nuclear Idaho
Don E. Adams II (Chemistry)
Myra D. Anderson (Chemistry)
J. Delmore (Chemistry)
A. L. Erikson (Chemistry)
R. L. Tromp (Chemistry)
Gordon W. Webb (Chemistry)

Idaho National Engineering Laboratory
R. A. Anderl (Physics)
Robert J. Gehlke (Chemist)
R. C. Greenwood (Physics)
Richard G. Helmer (Physics)
C. W. Reich (Physics)

Idaho State University
Edwin House (Chemistry)

University of Idaho
Henry Willmes (Physics)

Illinois
Argonne National Laboratory
Roland J. Armani (Physics)
Danny Ashery (Physics)
Joseph Berkowitz (Physics)
Charles Borso (Physics)
William T. Carnall (Chemistry)
J. M. Carpenter (Physics)
Partha Chowdhury (Physics)
Cary N. Davids (Physics)
B. D. Dunlap (Physics)
Donald Geesam (Physics)
Walter Henning (Physics)
Ben D. Holt (Chemistry)
Roy Holt (Physics)
Harold Jackson (Physics)
Robert Janssens (Physics)
Joseph J. Katz (Chemistry)
Teng Lek Khoo (Physics)
Dennis Kvar (Physics)
Walter Kutscher (Physics)
Daniel J. Lam (Physics)
Malcolm MacCoss (Chemistry)
Victor A. Maroni (Chemistry)
J. Norris (Chemistry)
Karl E. Rehm (Physics)
Martin G. Seitz (Geoscience)
G. K. Shenoy (Physics)
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Donald L. Smith (Physics)
James Specht (Physics)
Ellis P. Steinberg (Chemistry)
Kenneth Stephenson (Physics)
S. Susman (Physics)
Sol Wexler (Chemistry)
J. L. Yntema (Physics)
Ben Zeidman (Physics)

University of Chicago
L. M. Stock (Chemistry)

DePaul University
Fred W. Breitbeil, III (Chemistry)

Illinois Institute of Technology
C. Allen Bush (Chemistry)
Joseph M. Collins (Physics)
Dimitri Gidaspow (Chemistry)
<table>
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<th>University of Illinois at Urbana-Champaign</th>
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<td>A. C. Anderson (Physics)</td>
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<td>G. DePasquali (Chemistry)</td>
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