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Abstract

The Majorana Collaboration is constructing a system containing 40 kg of HPGe detectors to demonstrate the feasibility and potential of a future tonne-scale experiment capable of probing the neutrino mass scale in the inverted-hierarchy region. To realize this, a major goal of the Majorana Demonstrator is to demonstrate a path forward to achieving a background rate at or below 1 cnt/(ROI-t-y) in the 4 keV region of interest around the Q-value at 2039 keV. This goal is pursued through a combination of a significant reduction of radioactive impurities in construction materials with analytical methods for background rejection, for example using powerful pulse shape analysis techniques profiting from the p-type point contact HPGe detectors technology. The effectiveness of these methods is assessed using simulations of the different background components whose purity levels are constrained from radioassay measurements.

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1. Motivation: neutrinoless double-beta decay

Neutrinoless double-beta (0νββ) decay is a general, model independent method to search for lepton number violation and to determine the Dirac/Majorana nature of the neutrino [1, 2, 3]. Observation of this rare process would have significant implications for our understanding of the nature of neutrinos and matter in general. The 0νββ-decay rate may be written as:

\[
\left( T_{1/2}^{0\nu} \right)^{-1} = G^{0\nu}|M_{0\nu}|^2 \left( \frac{m_{\beta\beta}}{m_e} \right)^2
\]

(1)

where \( G^{0\nu} \) is a phase space factor including the couplings, \( M_{0\nu} \) is a nuclear matrix element, \( m_e \) is the electron mass, and \( \langle m_{\beta\beta} \rangle \) is the effective Majorana neutrino mass. The latter is given by

\[
\langle m_{\beta\beta} \rangle = \sum_{i=0}^{3} U_{ei}^2 m_i
\]

(2)

where \( U_{ei} \) specifies the admixture of neutrino mass eigenstate \( i \) in the electron neutrino. Then, assuming that 0νββ-decay is mainly driven by the exchange of light Majorana neutrinos, it is possible to establish an absolute scale for the neutrino mass, provided that the nuclear matrix elements are known.

Experimentally, 0νββ-decay can be detected by searching the spectrum of the summed energy of the emitted betas for a monoenergetic line at the Q-value of the decay (Q_{ββ}). In previous-generation searches, the most sensitive limits on 0νββ-decay came from the Heidelberg-Moscow experiment [4], and the IGEX experiment [5, 6], both using 76Ge. A direct observation of 0νββ-decay was claimed by a subgroup of the Heidelberg-Moscow collaboration [7]. Recent sensitive searches for 0νββ have been carried out in 76Ge (GERDA [8]) and 136Xe (KamLAND-Zen [9] and EXO-200 [10, 11]), setting sensitive limits that do not support such a claim.

2. The Majorana Demonstrator

The Majorana Demonstrator [12] is an array of enriched and natural germanium detectors that will search for the 0νββ-decay of 76Ge. The specific goals of the Majorana Demonstrator are:

- Demonstrate a path forward to achieving a background rate at or below 1 cnt/(ROI-t-y) in the 4 keV region of interest (ROI) around the 2039 keV Q_{ββ} of the 76Ge 0νββ-decay.
- Show technical and engineering scalability toward a tonne-scale instrument.
- Field an array that provides sufficient sensitivity to test the Klapdor-Kleingrothaus claim and to be comparable with alternate approaches.
• Perform searches for other physics beyond the standard model, such as dark matter and axions.

The Majorana Demonstrator will be composed of 40 kg of HPGe detectors which also act as the source of $^{76}\text{Ge}$ $0\nu\beta\beta$-decay. The benefits of HPGe detectors include intrinsically low-background source material, understood enrichment chemistry, excellent energy resolution, and sophisticated event reconstruction. P-type point contact (PPC) detectors that allow powerful background rejection were chosen after extensive R&D by the collaboration. The baseline plan calls for 30 kg of the detectors to be built from Ge material enriched to 87% in isotope 76 and 10 kg fabricated from $^{\text{nat}}\text{Ge}$ ($7.8\%^{76}\text{Ge}$). Each detector has a mass of about 0.6-1.0 kg. The main technical challenge is the reduction of environmental ionizing radiation backgrounds by about a factor of 100 below what has been achieved in previous experiments. A modular instrument composed of two cryostats built from ultra-pure electroformed copper has been designed. Each module will host 7 strings of detectors: each detector, with cylindrical shape, is housed in a frame referred to as a detector unit, and up to five detector units are stacked into a string. The modules will be operated in a graded passive shield, which is surrounded by a $4\pi$ active muon veto. The modular approach will allow the assembly and commissioning of each module independently, providing a fast deployment with minimum interference on already-operational detectors.

At present, the Majorana Demonstrator is under construction: the shielding is being installed, the HPGe detectors are being characterized, and the Prototype Module, an initial prototype cryostat fabricated from commercially produced copper, is taking data with two strings of detectors produced from natural germanium. It serves as a test bench for mechanical designs, fabrication methods, and assembly procedures that will be used for the construction of the electroformed-copper Modules 1 & 2. The first module of enriched germanium detectors will be assembled in 2014. The second enriched Ge module will be subsequently implemented, completing the Majorana Demonstrator. The beginning of the data taking with Module 1 is foreseen for 2015.

3. Background Model for the Majorana Demonstrator

The expected background in the Majorana Demonstrator, 4.1 cnts/(ROI-t-y) after analysis cuts, will project to a background level of 1 cnt/(ROI-t-y) in a large scale experiment after accounting for additional modest improvements from thicker shielding, better self-shielding, and if necessary, increased depth. This background level represents a substantial improvement over previous generation experiments. To achieve this goal, backgrounds must be both reduced at the source and rejected in the analysis.

One significant means of background reduction is the fielding of the detectors in large arrays that share a cryostat, minimizing the amount of interstitial material. Reduction is also achieved by better shielding of the detector from environmental radioactivity, and by the reduction of radioactive impurities in construction materials, including minimization of exposure to cosmic rays. The low-radioactivity passive shield has an innermost layer of 5-cm-thick of electroformed copper, a subsequent layer of 5-cm-thick Oxygen-Free High thermal Conductivity (OFHC) copper, a 45-cm-thick high-purity lead shield, and 30-cm thickness of polyethylene with the inner layer borated to act as a neutron moderator. The shield is encapsulated by an anti-radon system, and an active veto system comprised of two layers of scintillator panels is used to detect muons. The entire apparatus is located and placed at the Davis Campus of the Sanford Underground Research Facility on the 4850’ level (1478 m) in Lead, South Dakota, to avoid cosmic rays. Figure 1 shows a schematic drawing of the different layers of the shield.

The high material purities required for the Majorana Demonstrator necessitated the development of improved assay capabilities. These capabilities are needed not just to establish that the required purities can be achieved, but to also monitor construction processes to verify that cleanliness is maintained. The three primary assay methods used are: gamma-ray counting, inductively coupled plasma mass spectrometry (ICP-MS), and neutron activation analysis (NAA). In the following the main aspects of the apparatus materials are summarized.

• The production process for enriched germanium detectors (enrichment, zone refining, and crystal growth) efficiently removes natural radioactive impurities from the bulk germanium. The cosmogenic activation isotopes $^{60}\text{Co}$ and $^{68}\text{Ge}$ are produced in the crystals while they are above ground, but have been reduced by minimizing the time to deployment underground and by the use of passive shielding during transport and storage.
For the main structural material in the innermost region of the apparatus, copper was chosen for its lack of naturally occurring radioactive isotopes and its excellent physical properties. By starting with the cleanest copper stock identified and then electroforming it underground to eliminate primordial radioactivity and cosmogenically-produced $^{60}$Co, at least an order-of-magnitude background reduction over commercial alternatives has been achieved. Electroformed copper will also be employed for the innermost passive shield. Commercial copper stock is clean enough for use as the next layer of shielding.

Modern lead is available with sufficient purity to be used as the bulk shielding material outside of the copper layers.

Several clean plastics are available for electrical and thermal insulation. For the detector supports we use a pure Polytetrauoroethylene (PTFE), DuPont™ Teflon® NXT-85. Thin layers of low-radioactivity parylene are being used as a coating on copper threads to prevent galling, and for the cryostat seal. For the few weight-bearing plastic components requiring higher rigidity, pure stocks of PEEK® (polyether ether ketone), produced by Victrex®, and Vespel SP-1®, produced by DuPont™ have been obtained.

The front-end electronics are also designed to be low mass and ultra-low background because they must be located in the interior of the array adjacent to the detectors in order to maintain signal fidelity. The circuit board is fabricated by sputtering thin traces of pure gold and titanium on a silica wafer, upon which a bare FET is mounted using silver epoxy. A $\sim$GΩ-level feedback resistance is provided by depositing intrinsically pure amorphous Ge directly on the wafer. Detector contact is made via an electroformed copper pin with beads of low-background tin at either end. An electroformed-copper spring provides the contact force.

Signal and high-voltage cables are extremely low-mass miniature coaxial cable. An agreement with the vendor was created to cleanly fabricate the final product using pure stock that we provided for the conductor, insulation, and shield. Cable connectors within the cryostat are made with Mill-Max pins housed in Vespel® bodies fabricated in-house.

After background reduction, background rejection takes place. One key advantage of HPGe detectors is their inherently excellent energy resolution ($<0.2\%$ at $Q_{\beta\beta}$) associated with the low threshold for electron-pair production, leading to a narrow ROI (4 keV). As $0\beta\beta$-decay produces a mono-energetic peak in the measured spectrum at 2039 keV, improving the resolution reduces the continuum backgrounds in the ROI, allowing for a better identification of lines in the spectrum, and minimizing the contribution from leakage of the irreducible $2\nu\beta\beta$-decay spectrum into the ROI. The Majorana Demonstrator will also make use of event signatures, such as detector coincidences and time correlations, to reject events not attributable to $0\beta\beta$-decay. For example, background signals from radioactive decay often include a $\beta$ and/or one or more $\gamma$ rays that can scatter into different detectors, and these decays sometimes occur in chains that result in time-correlated event signatures. PPC detectors have an additional ability to discriminate
against such γ rays, which frequently undergo multiple scatters over several centimeters within a Ge crystal. 0νββ-decay energy deposition, on the other hand, typically occurs within a small volume (∼1 mm³) giving a single site energy deposit.

The analysis of detector events is envisioned to proceed primarily as a series of cuts. First, the detector hit granularity allows to reject simultaneous events in coincidence in two or more crystals. Second, events in coincidence with a muon passing through the vetoes will be also discarded. Third, PPC detectors possess superb Pulse Shape Analysis (PSA) discrimination between single-site interactions and multi-site interaction events separated by more than a few mm within the crystal bulk, making them highly suitable for 0νββ searches. Fourth, the low energy threshold of the detectors makes them suitable for event time-correlation discrimination using x-rays. For example, 68Ga decays can only result in background to 0νββ-decay if one of the annihilation γ rays interacts in the same crystal that contains the β⁺. Hence it is always a multiple-site energy deposit and we reject much of this background through PSA. In addition, however, 68Ga decays are preceded by the electron capture decay of the parent 68Ge. The low threshold of the PPC detectors permits additional rejection by a time-correlation cut with the 68Ge ∼10 keV K-shell and ∼1 keV L-shell x-rays.

To study the sensitivity of Ge detector array designs to various background sources, the Majorana and GERDA collaborations have jointly developed a simulation software framework, MaGe [14], that is based on the Geant4 [13] simulation toolkit. MaGe is used to simulate the response of ultra-low radioactive background HPGe detectors to ionizing radiation. The MaGe framework contains the geometry models of common detector objects, experimental prototypes, test stands, and the Majorana Demonstrator itself. In the prototyping phase, the simulation was used as a virtual test stand guiding detector design, allowing an estimate of the effectiveness of proposed background reduction techniques, and providing an estimate of the experimental sensitivity. The simulations include estimates of the rejection efficiencies from the analysis cuts. The PSA cut efficiencies in particular are estimated using a heuristic calculation in which multiple interactions in a detector are examined for their relative drift time using isochrone maps. That information is combined with the energies of the interactions to determine whether the PSA algorithm would be capable of rejecting the event.

The projected background spectrum before and after all cuts is given in Figure 2. A summary of the contributions to the 0νββ-decay ROI is given in Figure 3. These simulation results were used for the current background estimates and will be used in future analyses of data. For that purpose, a flexible, as-built simulated geometry has been developed. This geometry will be used in upcoming simulations of the Prototype Module and Module 1 to quantify the calibration requirements and analyze calibration data taken during commissioning. During operation, MaGe will be used to simulate and characterize backgrounds to determine the ultimate sensitivity of the experiment. It will also provide probability distribution functions (PDFs) for likelihood-based signal extraction analyses. The collaboration has also developed an automated validation suite that thoroughly tests all of the critical physics process that are being simulated by MaGe and Geant4 against experimental data. This suite is run every time there is a major update to MaGe or Geant4 to verify that the critical physics processes do not show degraded performance between versions.

Figure 2. Simulated background spectrum of the Majorana Demonstrator before (black) and after (blue) analysis cuts. The selected binning is 1 keV.
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Figure 3. Estimated ROI background contributions for the $0\nu\beta\beta$-decay search shown in cnts/(ROI-t-y). Backgrounds from natural radioactivity from the detector materials are shown in blue. Cosmogenic activation products are colored red. Green denotes backgrounds from the environment or those introduced during detector assembly. Purple is for muon-induced backgrounds at depth. An upper limit on the negligible background from atmospheric and other neutrinos is shown in orange. The contributions sum to 4.1 cnts/(ROI-t-y) in the Majorana Demonstrator. This projects to a background level of $\sim 1$ cnt/(ROI-t-y) in a large scale experiment after accounting for additional modest improvements from thicker shielding, better self-shielding, and if necessary, increased depth.

4. Sensitivity

The sensitivity of a $0\nu\beta\beta$ search increases with the exposure of the experiment, but ultimately depends on the achieved background level. This relationship is illustrated in Figure 4 with $^{76}$Ge, where the Feldman-Cousins definition of sensitivity has been used to transition smoothly between the background-free and background-dominated regimes. In order to reach the neutrino mass scale associated with the inverted mass hierarchy, 15-50 meV, a half-life sensitivity greater than $10^{27}$ y is required. This corresponds to a signal of a few counts or less per tonne-year in the $0\nu\beta\beta$ peak. Observation of such a small signal will require tonne-scale detectors with background contributions at or below a rate of 1 cnt/(ROI-t-y). HPGe detectors have exceptionally good intrinsic energy resolution of $\sim 0.2\%$ at $Q_{\beta\beta}$ of 2039 keV, which for a 4 keV region of interest would correspond to a required background of $< 0.25$ cnts/(keV-t-y). This excellent energy resolution ensures that background from the irreducible $2\nu\beta\beta$-decay ($T_{1/2} = 1.8 \times 10^{21}$ y) is negligible even for $0\nu\beta\beta$ half lives beyond $10^{27}$ y. Although this figure is drawn using experimental parameters and theoretical nuclear matrix elements relevant for $0\nu\beta\beta$ searches using $^{76}$Ge, the situation for other isotopes is not qualitatively different. It may be concluded that achieving sensitivity to the entire parameter space for inverted-hierarchical Majorana neutrinos would require, using optimistic values of matrix elements and $g_A$, about 5-10 tonne-years of exposure with a background rate of less than 1 cnt/(ROI-t-y). Higher background levels would require significantly more mass to achieve the same sensitivity within a similar counting time. Finally, we would like to emphasize that a convincing discovery that neutrinos are Majorana particles and that lepton number is violated will require the observation of $0\nu\beta\beta$ in multiple experiments using different $0\nu\beta\beta$ isotopes.
Figure 4. 90% C.L. sensitivity as a function of exposure for $0\nu\beta\beta$-decay searches in $^{76}$Ge under different background scenarios. The matrix element from Ref. [15] was used to convert from half-life to neutrino mass. The upper shaded band shows the region where a signal would be detected should the Klapdor-Kleingrothaus claim [7] be correct. $m_l$ in the lower shaded band refers to the lightest neutrino mass.

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