Influence of Epitaxial Structure in the Noise Figure of AlGaN/GaN HEMTs

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Abstract—The effect of noise figure of different AlGaN/GaN high electron-mobility transistor (HEMT) epitaxy structures is reported. The addition of a thin AlN layer between the barrier and channel gives better performance at biasings other than the best for minimum noise figure. However, varying Al composition in the HEMT barrier does not change the noise performance, contrary to a 2003 study by Lu et al. The measurements are checked with both the Pospieszalski and van der Ziel (Pucel) models. The models are used on six different samples, helping to reinforce the measurements and showing the strengths and weaknesses of each.

Index Terms—AlGaN, GaN, high electron-mobility transistor (HEMT), noise figure, Pospieszalski, Pucel, van der Ziel.

I. INTRODUCTION

ALMOST ANY communication system will have to address signal amplification and noise. In such a system, a gain stage is designed to maximize gain while minimizing the amount of noise it adds. This makes figures-of-merits, such as noise figure, important when choosing a device and a material to integrate the device upon. In developing an integrated solution, there are many material systems to work in. Silicon, GaAs, and InP are more common choices.

GaN is presenting itself as a new and attractive option. The biggest benefit is for power amplification. GaN high electron-mobility transistors (HEMTs) have breakdown voltages in excess of 100 V. This eliminates the need for protection circuitry, such as in a front-end receiver, making a GaN-based design less complex and lower noise [2]. In the K-band, GaN is currently the only solid-state contender for high-power applications, again, because of its large breakdown voltage.

GaN also has respectable electron mobility (\(\mu\)) and a high peak electron velocity, thus, it is useful at high frequencies. Since these values translate into a good unity current gain \(\left(f_I\right)\) and maximum frequency of oscillation \(\left(f_{\text{osc}}\right)\), it also performs well for noise. Table I presents a comparison of noise figures and their measurement frequencies for HEMTs in several solid-state technologies including GaN, GaAs, Si, and InP. The best noise performers are In-related materials. The other technologies perform similarly, including GaN.

Having minimum noise figures \(\left(\text{NF}_{\text{min}}\right)\) less than 1 dB throughout the X-band [3] and much higher power densities [4] means AlGaN/GaN HEMTs show promise for low-noise microwave applications. While GaAs-based HEMTs might show marginally better noise figures \(\left(1/10 \text{ or } 2/10 \text{ of a decibel}\right)\), GaN material growth and processing are not mature, and improvements in performance are expected.

Only in the last few years have papers been published on microwave noise in GaN HEMTs. The first to do measurements were Ping et al. in January 2000. The resulting \(\text{NF}_{\text{min}}\) for 0.25-\(\mu\)m gate-length devices was 0.77 dB at 5 GHz and 1.06 dB at 10 GHz [5], and is comparable to other later results, as shown in Table I. They also claimed comparable noise figures.
to GaAs HEMTs and metal–semiconductor field-effect transistors. Moon et al. showed that, at a very low-biasing, such as $V_{th}$ 1 V, noise figures were similar to low-biased GaAs devices [2]. In 2003, Lu et al. varied the aluminum mole fraction of the AlGaN barrier to see if it changed the noise figure, finding that higher Al percentage gave a better noise figure [1]. A few other papers have presented standard noise measurements, most already summarized in Table I [1], [2], [5],–[17].

Here, we will study changes in the HEMT epitaxy to see how it affects the noise performance. Four samples with identical structure, except for varying aluminum mole fraction in the AlGaN barrier, are compared. Unlike an earlier aluminum composition study [1], all samples showed the same $N_{min}$ against frequency and current. We then present, for the first time, the effect of a very thin aluminum nitride (AlN) layer between the AlGaN and GaN on noise performance. The addition of the AlN layer increases the channel mobility and the two-dimensional electron gas (2-DEG) density as shown by Shen et al. [18]. It causes a favorable difference in the $N_{min}$ as well. Finally, we verify these results with two transistor noise models, Pospieszalski and van der Ziel (sometimes seen in the Pucel model formulation in the literature). The models are applied to six samples and simulated in Agilent’s Advanced Design System (ADS) software. Using so many samples allows for comparison with the measurements to see how well each model performs.

II. DEVICE STRUCTURE AND DEVICE PROCESSING

The device structures were grown by metal–organic chemical vapor deposition (MOCVD) on both c-plane sapphire and c-plane 4H-SiC substrates. The epitaxial structures of the samples appear in Fig. 1. Four of them, represented in Fig. 1(a), consisted of a GaN nucleation layer followed by a semi-insulating Fe-doped GaN buffer layer, and capped by a 29-nm Al$_x$Ga$_{1-x}$N layer. Four different Al compositions (15%, 25%, 27%, and 35%) were constructed with this template. In another sample, shown in Fig. 1(b), a 0.6-nm AlN layer was included between the 29-nm Al$_{0.35}$Ga$_{0.65}$N layer and GaN channel. The epitaxial structure of the sample grown on SiC substrate, shown in Fig. 1(c), consisted of an AlN nucleation layer followed by a semi-insulating Fe-doped GaN buffer layer and was capped by a 29-nm Al$_{0.35}$Ga$_{0.65}$N layer.

The electron mobility and sheet charge concentration from Hall measurements for the samples are in Table II. All samples were identically processed. Source and drain ohmic contacts were created with Ti/Al/Ni/Au electron beam evaporation and rapid thermal annealed at 870 °C for 30 s. Contact resistance for each sample is also presented in Table II. Device isolation was achieved by reactive ion etching (RIE) in Cl$_2$. Stepper photolithography Ni/Au/Ni gates were electron beam evaporated with a nominal gate length of 0.7 µm. SiNx passivation was achieved with plasma-enhanced chemical vapor deposition. All devices in this paper have a gatewidth of 2 x 75 µm, a gate–source spacing of 0.7 µm, and a gate–drain spacing of 2 µm. The pads are a coplanar waveguide (CPW) layout.

III. PROCEDURE

All measurements were performed on-wafer with Cascade-Microtech ACP40 ground–signal–ground CPW probes. $S$-parameters were measured with an HP 8722D vector network analyzer (VNA) at several different device biases. From this, the frequencies for $f_i$ and $f_{max}$ were collected. The biasing was such as to find independently the best possible $f_i$ and $f_{max}$ for each device, which are presented in Table II.

Noise measurements were performed with a source–pull noise-figure system. A schematic is presented in Fig. 2. Noise was measured with an HP 8970S noise-figure meter with an Agilent 346B noise source. The varying input impedance is generated by a Maury Microwave MT982A02 mechanical motorized tuner. The load tuner was set to 50 Ω. A Maury Microwave MT998C RF switch changes between noise and $S$-parameter measurements. An HP 8722D measures $S$-parameters. The bias was set automatically by an HP 6625A.
System dc power supply. All components were controlled by a general-purpose interface bus (GPIB) by a proprietary Maury Microwave software program. The system was checked with an in-house fabricated CPW attenuator on GaN. Error in noise figure is ±0.1 dB.

### IV. MEASUREMENTS AND ANALYSIS

It is well known that $f_t$ and $f_{\text{max}}$ have the largest influence on noise figure [19]. It is, therefore, imperative when comparing devices from different samples that they have similar $f_t$ and $f_{\text{max}}$. From each sample, two typical devices with similar $f_t$ and $f_{\text{max}}$ were used for all measurements. In the graphs that follow, only the first device from each sample is plotted for clarity. The second device from each sample was measured as a check on validity and only reinforces the data presented.

The dc bias for lowest $N_f^\text{min}$ was found for each device. This also helps give a fair comparison among the different devices. The noise bias was found by setting $V_{\text{gs}}$ close to pinchoff, then varying $V_{\text{ds}}$ for the best $N_f^\text{min}$. With $V_{\text{ds}}$ set to this new value as a constant, $I_{\text{ds}}$ was swept in a coarse 5-mA sweep and then a 1-mA fine sweep to find the bias. It is worth noting that the optimal bias for noise, i.e., $f_t$, and $f_{\text{max}}$ are not the same. The best bias for noise was found to typically be $V_{\text{ds}}$ of 4–5 V and an $I_{\text{ds}}$ approximately 10–20 mA. For $f_t$ and $f_{\text{max}}$, the optimal bias for all devices was typically $V_{\text{ds}}$ 7 V and a $I_{\text{ds}}$ between 20–30 mA, being higher for $f_{\text{max}}$. The $N_f^\text{min}$ against the drain–source voltage is relatively flat [7], thus, plots of it are not included.

#### A. Varying Aluminum Composition Study

Measurements of the four samples structured as shown in Fig. 1(a) are plotted in Fig. 3(a)–(d). Here, we see the four noise parameters and the gain: the $N_f^\text{min}$ in (a), $\Gamma_{\text{opt}}$: the complex optimum source reflection coefficient (magnitude and phase) in (b), $r_{\text{n}}$: the normalized (to 50 Ω) noise resistance in (c), and $G_{\text{opt}}$: the associated gain in (d), respectively. All are plotted against frequency for the 15%, 25%, 27%, and 35% aluminum mole fraction devices. Connecting lines are not a model and are added only as a visual aid to distinguish the data series. Each device as biased for lowest noise performance.

The $N_f^\text{min}$ increases from approximately 1 to 2.3 dB over the 4–12-GHz measurements for the devices. This linear trend is common for noise measurements versus frequency. The magnitude of the source reflection coefficient drops from just over 0.8 at 4 GHz to 0.6 at 12 GHz, while the phase of the reflection coefficient increases almost linearly from approximately 18° to 55° over the same range. The overlap of the measurements is very good. The normalized noise resistance fluctuates in the range from approximately 0.7 to 0.9. It is relatively flat, which is an indicator of stability and accuracy in the noise measurements. The associated gains drop off from 15 to 8 dB with increasing frequency at a near 20-dB/decade slope. Differences in associated gain between the devices in Fig. 3(d) are as large as 1.5 dB. While the gain can affect the noise performance, as seen later in (1), the noise figures are still very close in value for all four devices.

In Fig. 4, we see the same four devices with their $N_f^\text{min}$ plotted against the drain–source current. Each device is plotted up to its maximum current. The measurement frequency is 5 GHz and the drain–source biasings are 4, 4, 4, and 5 V for the 15%, 25%, 27%, and 35% devices, respectively. The overlap
The measurement frequency is again 5 GHz. The noise figure is never more than 0.15 dB, and can be judged a good match. Observing Fig. 6, a difference in noise figure against current is evident. In this plot, the AlN layer is lower in $\text{NF}_{\text{min}}$ as the current increases. Both devices are approximately the same $\text{NF}_{\text{min}}$ until the current is greater than 20 mA when the device without the AlN layer increases its $\text{NF}_{\text{max}}$ faster with increasing current. At 135 mA, this difference is greater than 0.8 dB. $f_{\text{max}}$ ultimately determines the power gain for the device, which factors directly into the noise-figure definition as

$$ F = \frac{\left( \frac{S}{N} \right)_{\text{in}}}{\left( \frac{S}{N} \right)_{\text{out}}} = \frac{N_{\text{in}}G + N_{\alpha}}{N_{\text{in}}G} = 1 + \frac{N_{\alpha}}{N_{\text{in}}G} \tag{1} $$

were $F$ is the noise figure, $S$ is the signal coming in or going out of the device, $N$ is the noise coming in or going out of the device, $G$ is the gain, and $N_{\alpha}$ is the noise added by the device. The gain is defined as

$$ G = \frac{S_{\text{out}}}{S_{\text{in}}} \tag{2} $$

and the noise out as

$$ N_{\text{out}} = N_{\alpha} + GN_{\text{in}}. \tag{3} $$

A larger gain for a given amount of device noise means a lower noise figure. In Fig. 6, we see that the device with the AlN layer maintains a higher $f_{\text{tr}}$ and $f_{\text{max}}$ at all currents above 20 mA. Note that the intersection of the two devices’ $f_{\text{max}}$ is the bias for each device’s best noise performance and is where their $\text{NF}_{\text{min}}$ is the same. The AlN provides better confinement of the 2DEG at higher currents. This causes a better $f_{\text{tr}}$ and $f_{\text{max}}$, as seen in Fig. 6, and, thus, better noise performance.

### V. Modeling

To confirm the results, and to test the accuracy of two noise models, the devices were modeled with the van der Ziel and...
Pospieszalski methods. Noise modeling of transistors usually follows the two-port formulation of Rothe and Dahlke [20]. The Pospieszalski and van der Ziel models are based on this formulation. These models use four measured noise parameters \(N_{\text{min}}, R_n, \) and complex \( \alpha \) (magnitude and phase) at one frequency and the \( S \)-parameters of a device to predict the noise at other frequencies and different source reflection coefficients.

\( S \)-parameters were taken at the best biases for noise performance for each device. Using extrinsic and intrinsic small-signal parameter extraction techniques, as found in [19], [21], [22], the small-signal circuit parameters were determined in ADS and an equivalent circuit constructed for each device. These parameters are listed in Table III with the bias for each device found in Table IV. The top half of the table is the intrinsic parameters and the bottom half is the extrinsic parameters. Smith chart plots of the \( S \)-parameters from this modeling are verified against measured data in Fig. 7. This comparison for the 35% aluminum mole fraction sample of modeled and measured \( S \)-parameters was typical and shows excellent agreement.

Another popular model is the Fukui model, but it is not considered here because it is based on finding a fitting parameter from measurements and has been shown to not work well above \( \sim 26 \) GHz. The reason for this is that the model does not take into account the feedback capacitance \( C_{\text{gdl}} \) and higher order frequency terms [23].

In the van der Ziel model, there is an equivalent noise source at the gate \( \dot{i}_g \) and the drain \( \dot{i}_d \), as shown in Fig. 8(a). These sources, correlated with the complex variable \( C \), generate all the noise that would be found in the intrinsic device. van der Ziel’s formulation was extended by Pucel and Haus. The Pucel formulation would represent van der Ziel’s in terms of three parameters, \( P, R_n, \) and \( C \) [24]. The extrinsic parameter parasitics still generate thermal noise that increase the noise figure [25]. Hillbrand and Russer created a method of extracting the noise correlation matrices from noise and \( s \)-parameter measurements to the noise parameters [26]. This analysis was recently put into a convenient form by Lee et al., which is easy to enter into a computer program [27], [28].

Pospieszalski’s model gives two parameters from the measured noise parameters: \( N_{\text{min}}, r_n \), and \( \alpha \). To predict the noise figure in a small-signal model for a transistor, only the channel and drain–source resistances generate noise at these elevated temperatures, as shown in Fig. 8(b). These two sources of noise are uncorrelated. The equations to find these two parameters are found in [29].

The initial parameters of Pospieszalski and van der Ziel models must be found from measurements at one frequency, allowing prediction at other frequencies. Currently there does not exist an accurate model to go directly from the \( S \)-parameters to the model parameters.

Both models have been implemented in ADS, which calculates the models’ noise parameters from the noise measurements and small-signal parameters, and then simulates for noise. The results are presented in Table IV, which is divided into three sections. The top section lists measurements, in 5 GHz, of the noise parameters, \( f_t \) and \( f_{\text{max}} \), with the biasing conditions. Notice the agreement of the noise parameters for all samples. This supports the claim that all the different samples are capable of having the same best \( N_{\text{min}} \). In the middle section of Table IV are listed the two noise temperatures found from the Pospieszalski model.
along with the noise parameters the model predicts when simulated in ADS. The bottom section of Table IV includes the gate and drain noise currents, the complex correlation coefficient for the van der Ziel model, and the noise parameters the model predicted when simulated in ADS. The comparisons made in the following discussion at 5 GHz apply for the models over the entire 4–12-GHz measurement range.

The Pospieszalski model gave a drain temperature value that averaged 3700 K and a gate temperature of 493 K. The listed noise figures are within 0.12 dB of the measured values, a good agreement, as the expected error in the measurements was ±0.1 dB. The modeled reflection coefficient is also in very good agreement with typically a 0.03 error from the measured value. The modeled noise resistance for the samples is off ±0.1. The optimum source reflection coefficient phase is off by a few degrees.

The van der Ziel model also did well in predicting the measured $N_f_{\text{min}}$ usually being approximately 0.1 dB too high. The modeled phase was excellent, usually being less than 1° from measurements. The modeled noise resistance magnitude also corresponds well to the data being only $\sim 0.04$ in excess. The modeled noise resistance, though, was not correct, as it was from 0.2 to 0.5 over the measured value. Typical drain current noise was $5 \times 10^{-22} \text{ A}^2/\text{Hz}$ and gate current noise of $7 \times 10^{-21} \text{ A}^2/\text{Hz}$.

Comparing both, one sees that both work well at predicting the $N_f_{\text{min}}$ and optimum source reflection-coefficient magnitude. Pospieszalski’s model has trouble predicting the phase of the reflection coefficient, while the van der Ziel model has difficulties with the noise resistance. It is worth mentioning that a correlation of a magnitude of 0.8 was predicted here at 5 GHz, as well as in the paper Lee et al. [28]. An assumption of the Pospieszalski model is that the noise sources are uncorrelated. We see this is not always the case. For frequencies well above 10 GHz, and small gate-length devices (0.25 μm or less), the correlation might well be close to 1. If the correlation is not 1, though, the Pospieszalski model may give predictions that are not true to the physics of the device. It should also be pointed out that the Pospieszalski model has described in it a limitation given by the inequality

$$1 \leq \frac{4R_n}{(F_{\text{min}} - 1)R_{\text{opt}}} < 2$$

with $R_n$ being the unnormalized noise resistance and $R_{\text{opt}}$ being the real part of the optimum source impedance. This condition was not met in the modeling above, despite the accuracy of the results.

VI. CONCLUSION

It has been shown that, against frequency and current, the $N_f_{\text{min}}$ for AlGaN/GaN HEMTs does not change with aluminum composition in the barrier. This leaves a free variable when designing a device for noise. Other measurements showed, for the
first time, that at higher currents, a device with a thin AlN layer will have slightly lower noise than does a device without the layer. However, a device with a thin AlN layer can have the same noise as a device without the layer if both devices are biased for best noise performance. This is useful if a design goal for an X-band low-noise amplifier (LNA) was to have slightly more power, yet still maintain the same specification on noise figure. These two studies, and the performance seen from In channel devices, as seen in Table I, might suggest that it is the channel material that determines the noise performance. Finally, the Pospieszalski and van der Ziel models were applied to six different devices showing the strengths and limitations of each.

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REFERENCES


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